

MITe<sub>i</sub> MIT

# What Will Make or Break Nuclear Energy in a Low-Carbon World

Center for Advanced Nuclear Energy Systems (CANES)

A MITEI Low-Carbon Energy Center



**Jacopo Buongiorno**

TEPCO Prof. and Assoc. Dept. Head, Nuc. Sci. Eng.  
Director, Center for Advanced Nuclear Energy Systems

[jacopo@mit.edu](mailto:jacopo@mit.edu), 617.253.7316



**NSE**  
Nuclear Science  
and Engineering

science : systems : society

# About the speaker

## Jacopo Buongiorno

Massachusetts Institute of Technology (MIT)

### *Education*

Polytechnic of Milan	Nuclear Engineering	B.S.	1996
Massachusetts Institute of Technology	Nuclear Engineering	Ph.D.	2000

### *Professional Experience*

2015-	Associate Department Head, Nuclear Science and Engineering, MIT
2015-	Director, Center for Advanced Nuclear Energy Systems (CANES)
2015-	Professor of Nuclear Science and Engineering, MIT
2011-	Accreditation Board - National Academy of Nuclear Training (NANT)
2011-2012	Special Committee on Fukushima, American Nuclear Society
2008-2015	Associate Professor of Nuclear Science and Engineering, MIT
2004-2008	Assistant Professor of Nuclear Science and Engineering, MIT
2000-2004	Research Scientist, Idaho National Laboratory

### *Awards and Honors*

- Ruth and Joel Spira Award for Distinguished Teaching, School of Engineering, 2015, 2011 and 2006.
- MacVicar Award for Excellence in Undergraduate Teaching, MIT, 2014.
- Best Paper Award at the 9<sup>th</sup> Int. Topical Meeting on Nucl. Thermal-Hydraulics, Operation and Safety (NUTHOS-9), Kaohsiung, Taiwan, September 9-13, 2012.
- 2 most cited articles in Int J Heat Mass Transfer 2007-2012.
- Landis Young Member Engineering Achievement Award, American Nuclear Society, 2011.
- ASME Heat Transfer Division Best Paper, 2008.
- Best Paper Award at the 1<sup>st</sup> Micro/Nanoscale Heat Transfer Int. Conf., Tainan, Taiwan, January 6-9, 2008
- Junior Bose Award for Excellence in Teaching, MIT School of Engineering, November 2007
- Carl R. Soderberg Professor of Power Engineering Chair, MIT, July 2007-to present
- Graduate Teaching Award, MIT School of Engineering, 2005
- Norman C. Rasmussen Career Development Chair in Nuclear Engineering, MIT, 2004-2006
- Mark Mills Award for Best Nuclear Engineering Doctoral Thesis in the U.S., American Nuclear Society, 2001

### *Publications*

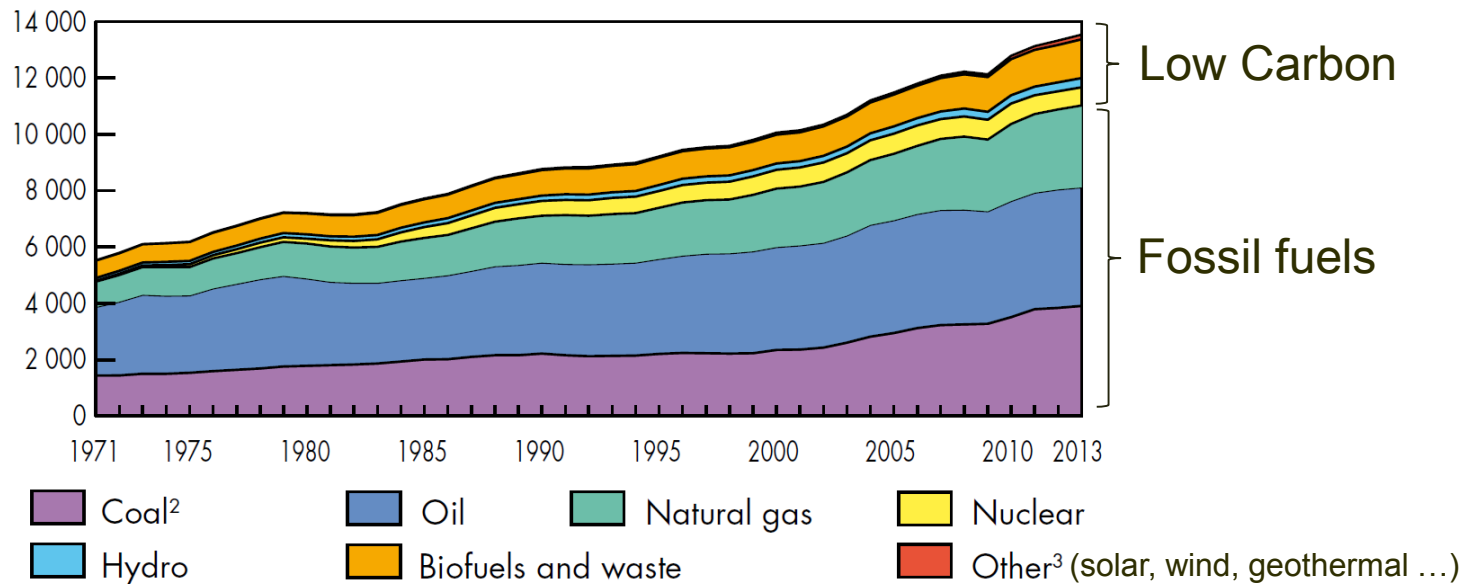
>70 journal articles



# WHY WE NEED NUCLEAR

# Vast majority of the World's energy supply comes from CO<sub>2</sub> emitting fossil fuels

World<sup>1</sup> total primary energy supply (TPES) from 1971 to 2013  
by fuel (Mtoe)



**K. Caldeira, K. Emanuel, J. Hansen, T. Wigley (COP 21, Paris 12/3/15)**

“There is no credible path to climate stabilization that does not include a substantial role for nuclear power”

“A major expansion of nuclear power is essential to avoid dangerous anthropogenic interference with the climate system this century.”

“We’ve done the math and we can’t power the world without nuclear energy.”

# Growth opportunities for nuclear come from the desire to decarbonize the economy

1. Dominate baseload electricity generation: 200 GWe to replace coal in the US
2. Electrify the transportation sector: 150-200 GWe to replace all US cars and light trucks with PHEVs\*
3. Produce liquid fuels from biomass: 260 GWt to satisfy total US transport fuel demand\*
4. Generate heat and hydrogen for oil refineries: 300 GWt to satisfy total US demand
5. Water desal is a small market: 16 GWe worldwide\*\*

\* #2 and #3 are not additive

\*\* Assumes 100 Mm<sup>3</sup>/day, produced with RO (3.5 kWh/m<sup>3</sup>) and 90% capacity factor

# **WHY WE LIKE NUCLEAR**

# Nuclear plants require much less fuel than fossil plants and emit no CO<sub>2</sub>

## Fuel energy content

**COAL (C):**  $C + O_2 \rightarrow CO_2 + 4 \text{ eV}$

**NATURAL GAS (CH<sub>4</sub>):**  $CH_4 + O_2 \rightarrow CO_2 + 2H_2O + 8 \text{ eV}$

**NUCLEAR (U):**  $^{235}\text{U} + n \rightarrow ^{93}\text{Rb} + ^{141}\text{Cs} + 2n + 200 \text{ MeV}$



## Fuel Consumption, 1000 MWe Power Plant (~740,000 homes)

**COAL (40% efficiency):**

$$10^9 / (0.4 \times 4 \times 1.6 \times 10^{-19}) \approx 3.9 \times 10^{27} \text{ C/sec (=6750 ton/day)}$$

**NATURAL GAS (50% efficiency):**

$$10^9 / (0.5 \times 8 \times 1.6 \times 10^{-19}) \approx 1.6 \times 10^{27} \text{ CH}_4/\text{sec (=64 m}^3/\text{sec)}$$

**NUCLEAR (33% efficiency):**

$$10^9 / (0.33 \times 200 \times 1.6 \times 10^{-13}) \approx 1.0 \times 10^{20} \text{ }^{235}\text{U/sec (=3 kg/day*)}$$

$$1 \text{ eV} = 1.6 \times 10^{-19} \text{ J}$$

\* corresponding to about 300 kg/day of natural U



# Nuclear plants require much less space and are more steady and reliable than renewables



**NUCLEAR:** Paluel, France, 5200 MW (24/7, year around, >90% capacity factor), 0.8 sq. miles

~ 5850 MW<sub>e</sub>/mi<sup>2</sup>



**WIND:** Alta Wind Farm, CA, 1020 MW max (only if the wind blows, <40% capacity factor), 5 sq. miles

~ 82 MW<sub>e</sub>/mi<sup>2</sup>



**SOLAR:** Ivanpah, CA, 390 MW max. (only if the sun shines, nothing at night, <30% capacity factor), 6 sq. miles

~ 20 MW<sub>e</sub>/mi<sup>2</sup>

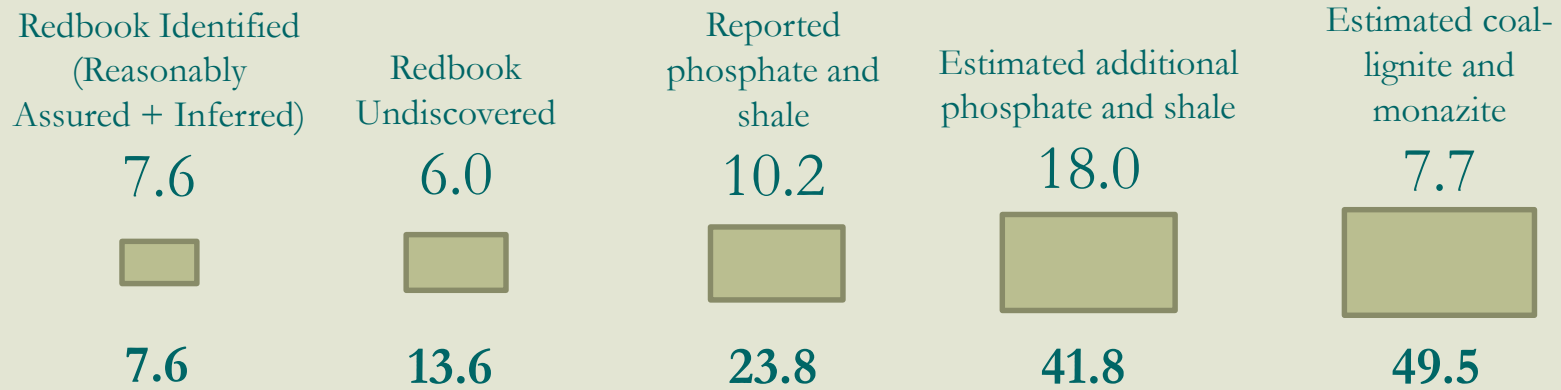
Nuclear is also geographically much less constrained than renewables



# Uranium is plentiful... in fact essentially infinite

 100 years of uranium usage at current rate (0.067 million tonnes/year)

## Resource type and size [Million tonnes U]



## Cumulative resource [Million tonnes U]

## Uranium in Seawater\*:

**4000** (replenished from freshwater runoff and seabed)

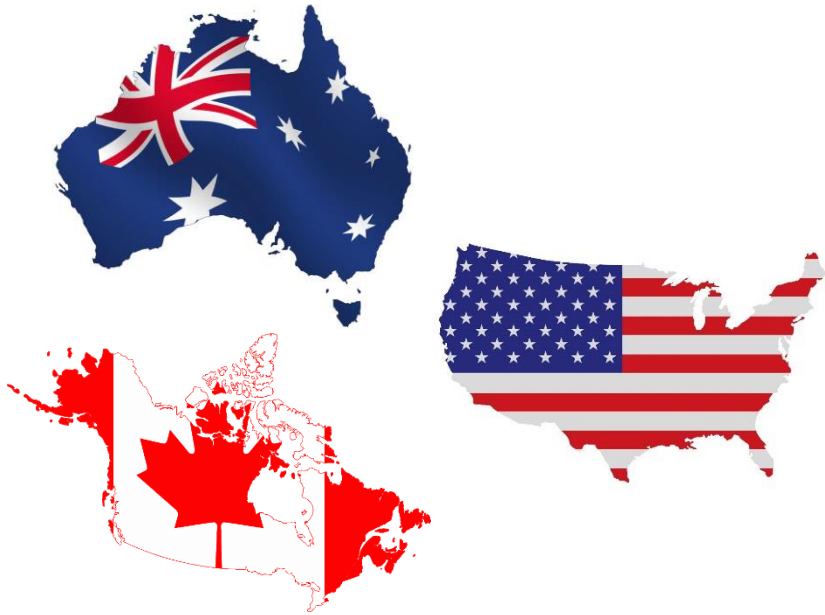
\* Recoverable with braided adsorbents moored to the ocean floor.  
Capacity is ~1 ton of U per km<sup>2</sup> of ocean floor per year

(slide courtesy of Prof. Erich Schneider, U-Texas at Austin)

# Uranium prices are set by stable, friendly countries



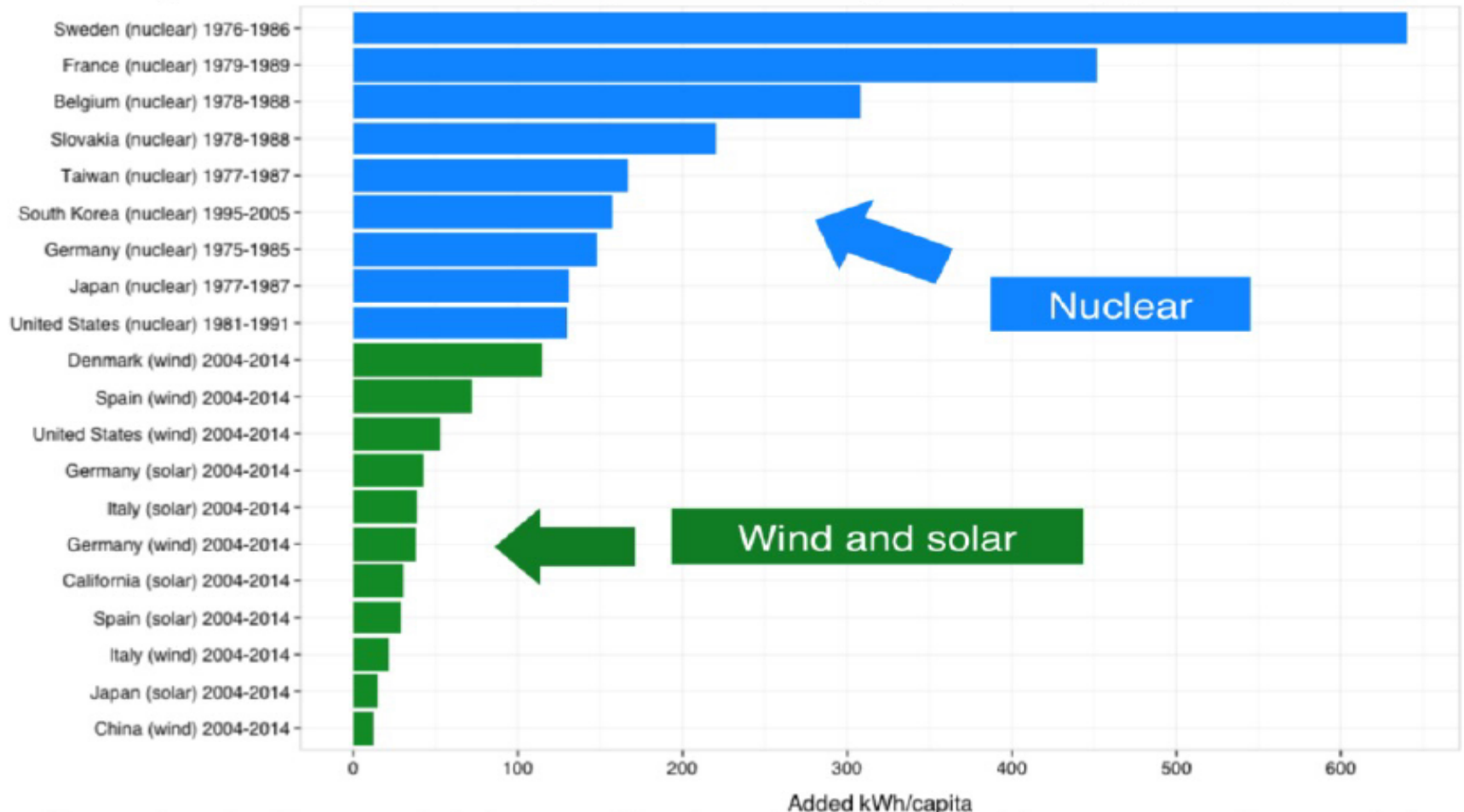
VS.



# Nuclear capacity can be scaled up much quicker than renewables

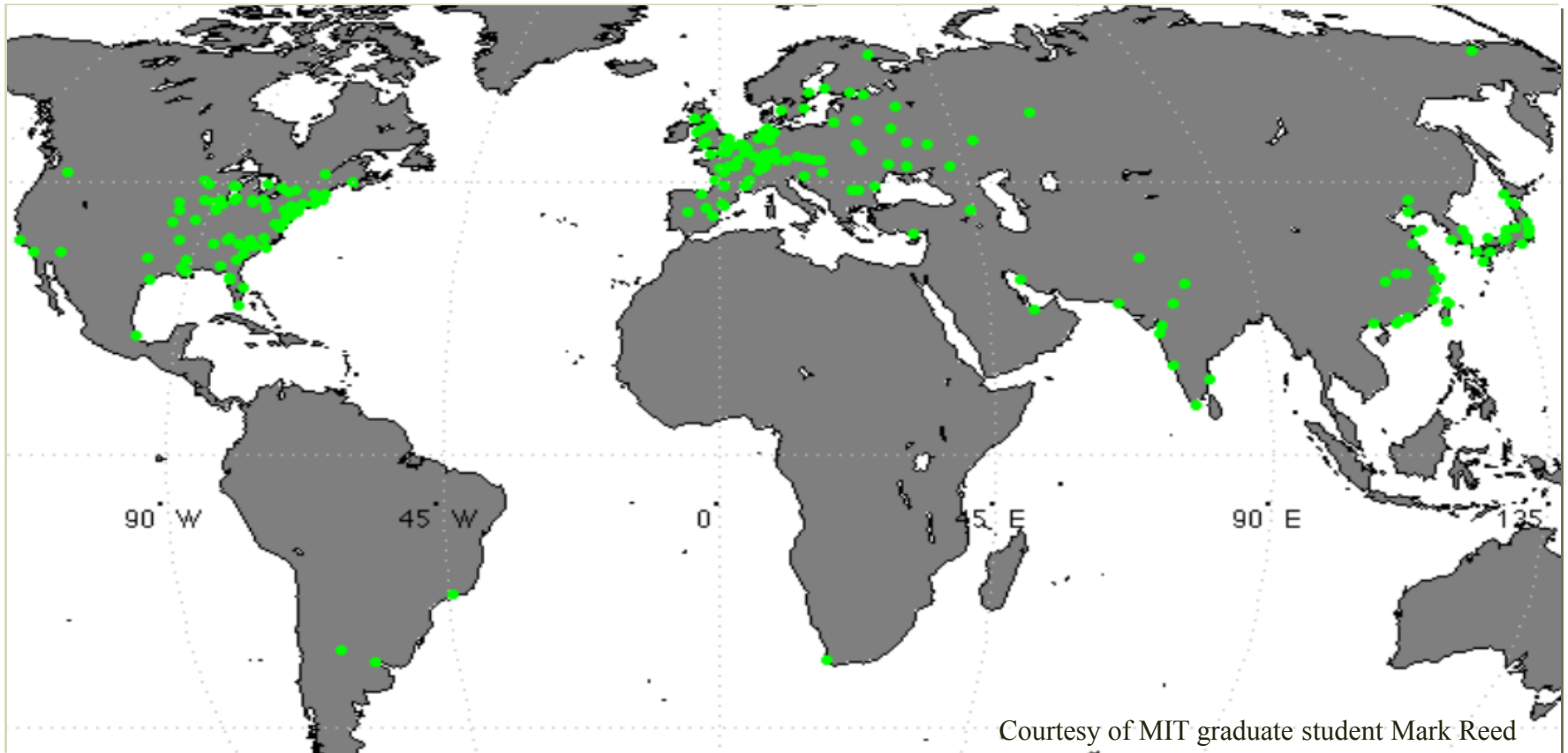
## Low-carbon electricity supply: Nuclear has scaled much faster

(average annual increase in zero-carbon kilowatt hours per capita during peak decade for nuclear (blue) and renewable (green) electricity generation)



\*For nuclear, the 10-year period of most rapid scale-up; for solar and wind, the most recent 10-year period.

# There are >440 nuclear power plants worldwide



mostly built in a period of only 25 years



# 67 new reactors are in various stages of construction



Olkiluoto – Finland



Lungmen – Taiwan



Kudankulam – India



Flamanville – France



Rostov – Russia



Shin kori – S. Korea

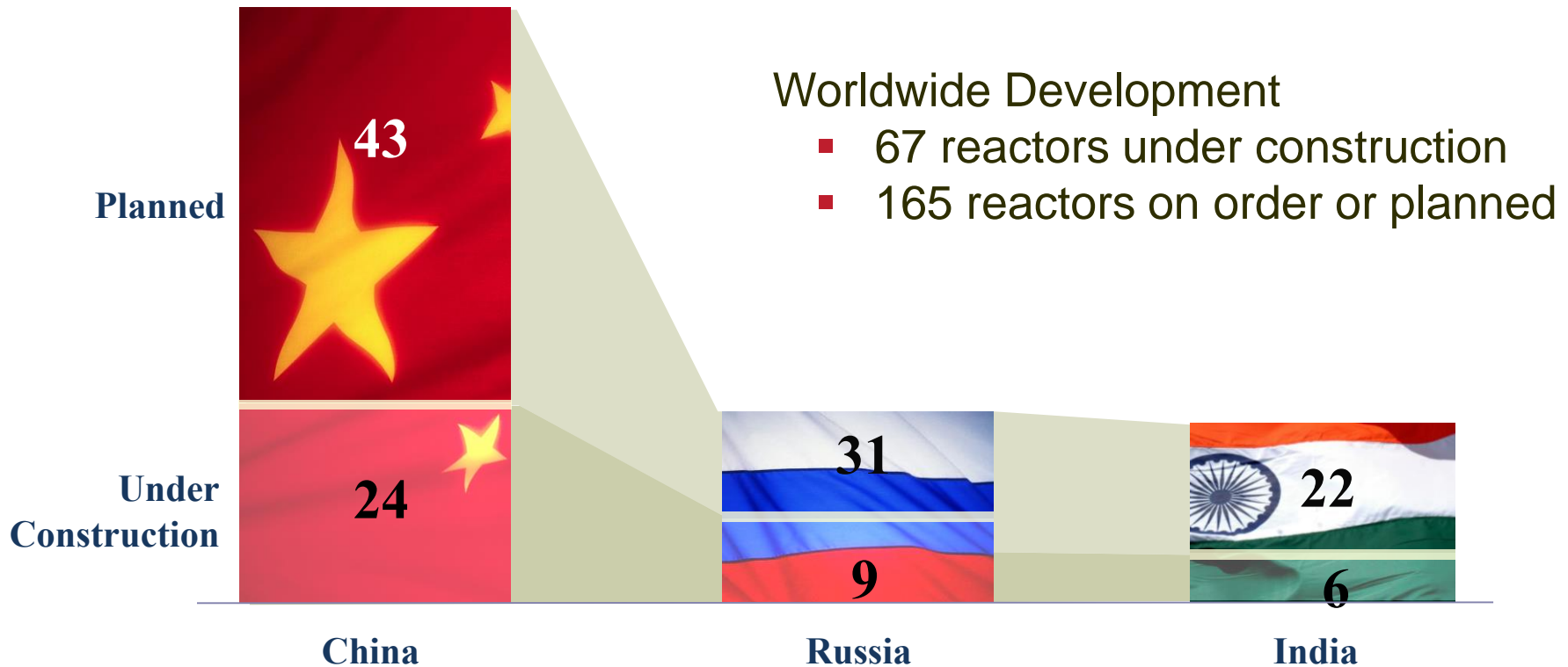


Shimane – Japan



Taishan – China

# Nuclear constitutes a large near-term business opportunity

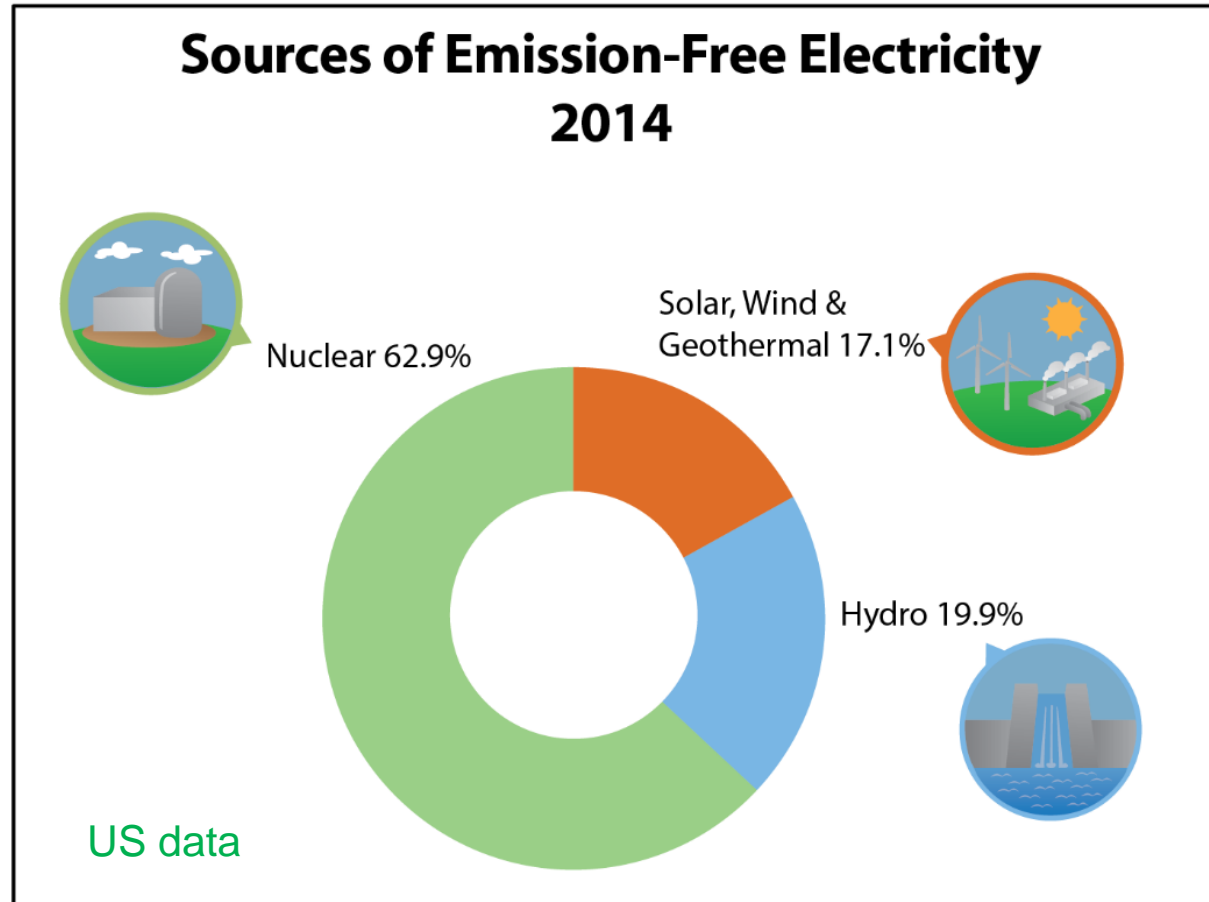


*Sources: International Atomic Energy Agency; World Nuclear Association; U.S. Department of Commerce*

**\$740 Billion Global Nuclear Energy Market Over Next 10 Years**

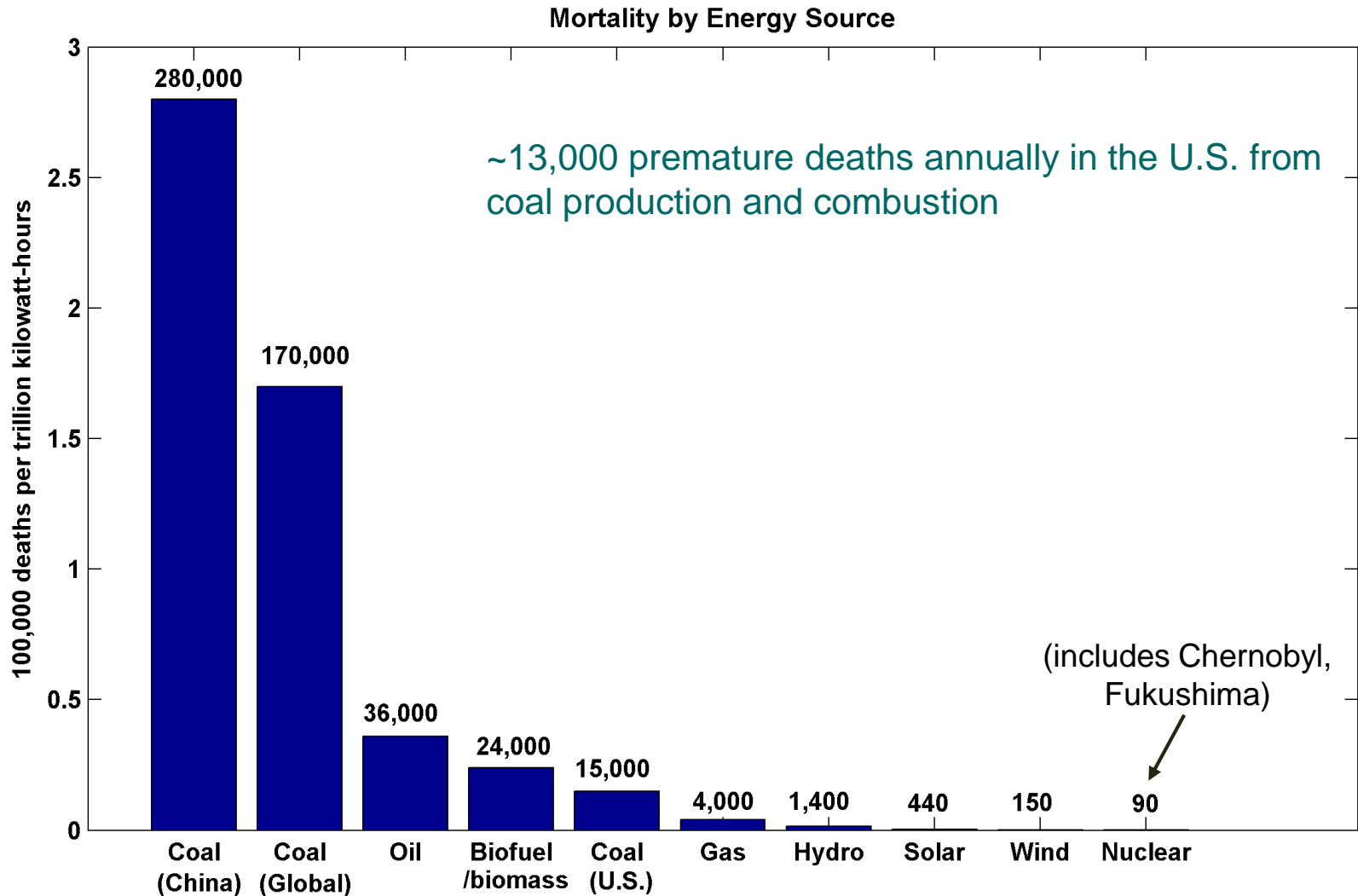


# Nuclear is already the largest emission-free electricity source in the US and the EU by far



~595,000,000 ton of CO<sub>2</sub> emissions (equivalent to 135 million cars) avoided in the US in 2014

# Nuclear has a very low environmental impact



Nuclear power, by replacing fossil fuels, has prevented an estimated 1.84 million air-pollution related deaths worldwide

# **NUCLEAR HAS ITS CHALLENGES**

- Capital cost and construction schedule of new nuclear plants are too high
- Significant changes in local market conditions can cause premature shutdown
- Design certification and licensing of new plants is too lengthy and expensive (especially in the US)

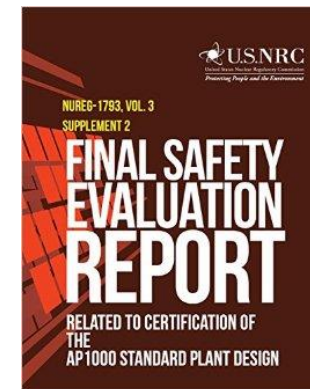


**THE WALL STREET JOURNAL.**  
Home World U.S. Politics Economy **Business** Tech Markets Opinion Arts Life Real Est

Ford Offers U.S. Factory Workers Richer Labor Deal Than Rivals | Lufthansa Cancels All Domestic, European Flights | Lilly, Merck Get Inquiries Over Drug Pricing | VW to Pay Add'l Taxes For Over Some of Its Ca

**YOU ARE READING A PREVIEW OF A PAID ARTICLE. [SUBSCRIBE NOW](#) TO GET MORE GR**

**BUSINESS**  
**Entergy Plans to Shut Down Pilgrim Nuclear Plant**  
Cites poor market conditions, lower revenue and higher operating costs



- Severe accidents can result in land contamination and long-term evacuation of local population
- Disposal of spent fuel in traditional geological repositories has proven politically challenging
- Diversion of fissile material can lead to development of nuclear weapons



# Challenge 1: Reduce Capital Cost

**LCOE for new nuclear is high because of the high cost of the plant**

Technology	Capacity Factor (%)	Range of Levelized Costs (2013 \$/MWh)		
		Minimum	Average	Maximum
<b>Dispatchable</b>				
Gas Combined Cycle	87	68.6	72.6	81.7
New Nuclear	90	91.8	95.2*	101
Advanced Coal (IGCC with CCS)	85	132.9	144.4	160.4
<b>Intermittent</b>				
Onshore Wind	35	65.6	73.6	81.6
Utility-Scale Solar PV	25	97.8	125.3	193.3

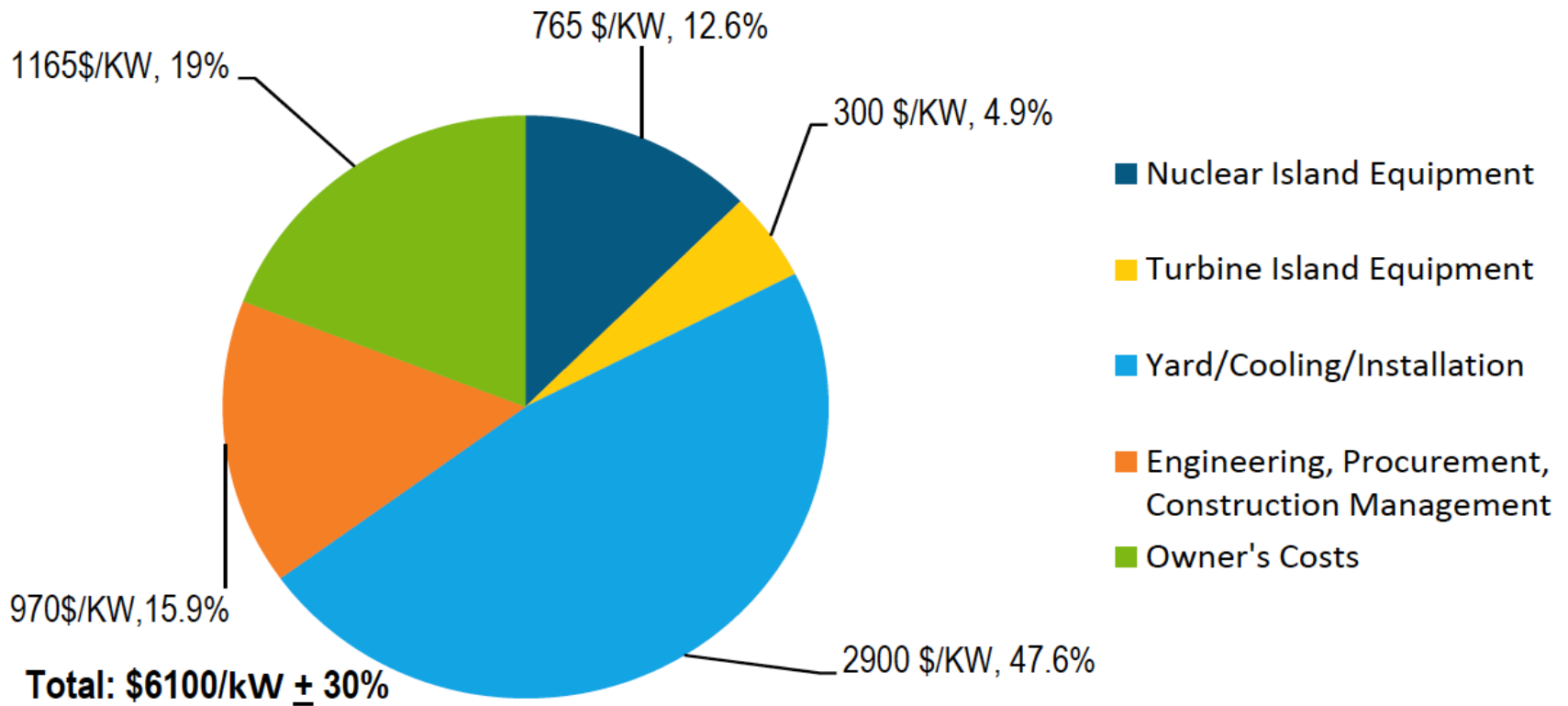
Sources: New generating capacity costs from Energy Information Administration, *Annual Energy Outlook 2015*; existing nuclear costs are 2013 total generation costs (fuel, O&M, capital) from Electric Utility Cost Group for US.

\*Compare to average production cost of nuclear electricity from current U.S. fleet: 24 \$/MWh



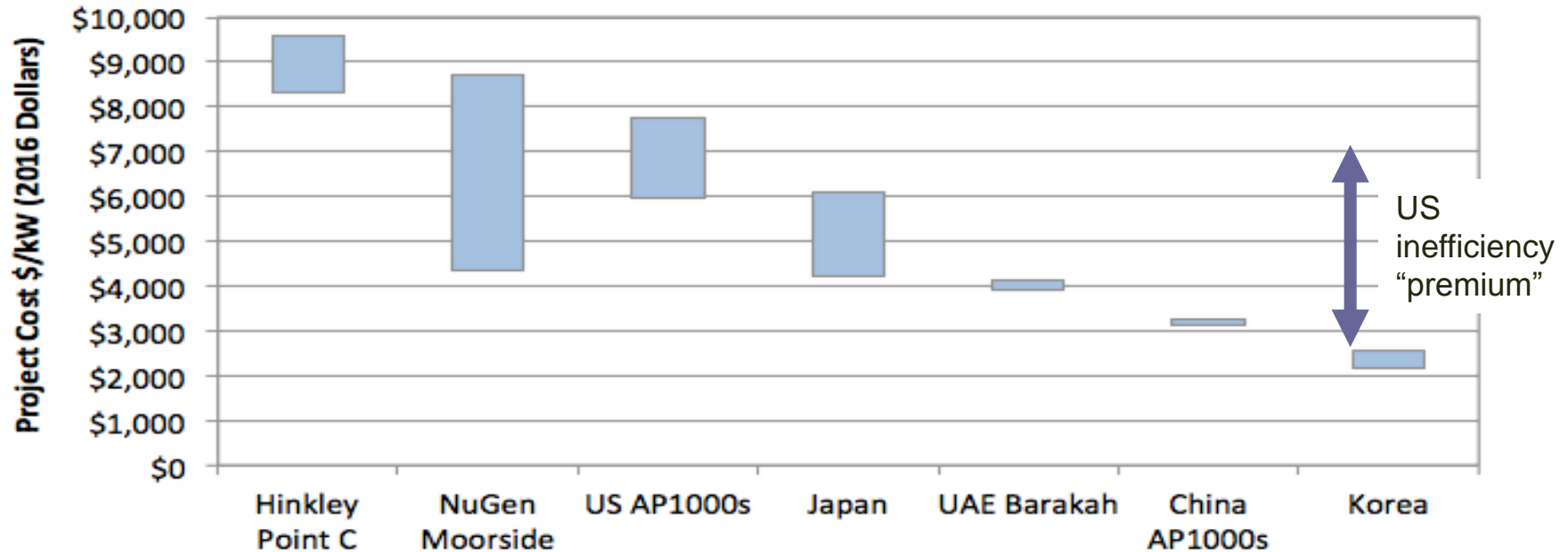
# Most of the cost is in installation and financing, not equipment

Construction Cost Estimates for Generic US AP1000 Project



Source: Black & Veatch for the National Renewable Energy Laboratory, *Cost and Performance Data for Power Generation Technologies*, Feb. 2012, p. 11

# Standardization, tight project management and efficient construction can make a huge difference



Project cost range (2016 \$/kW)	\$8,300 - \$9,600	\$4,400 - \$8,700	\$6,000 - \$7,800	\$4,200 - \$6,100	~ \$3,900	~\$3,100	\$2,200 - \$2,600
Time range	Proposed	Proposed	2013 -	1998 - 2009	2012 -	2009 -	1997 - 2016
Units included	2	3	4	5	4	4	9

Note: Project costs are “all-in” (overnight + financing); Sources: See backup slides. (Data collected and organized by Eric Ingersoll)

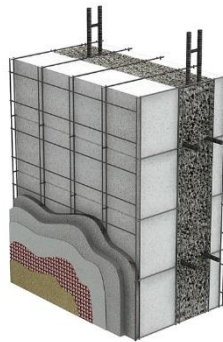
# Opportunities for innovation in NPP cost reduction



Shipyard / factory construction + new methods for transportation to site



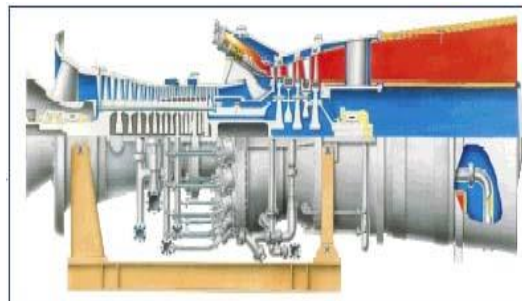
Advanced robotics to reduce # of operators and guards



Prefab reinforced concrete

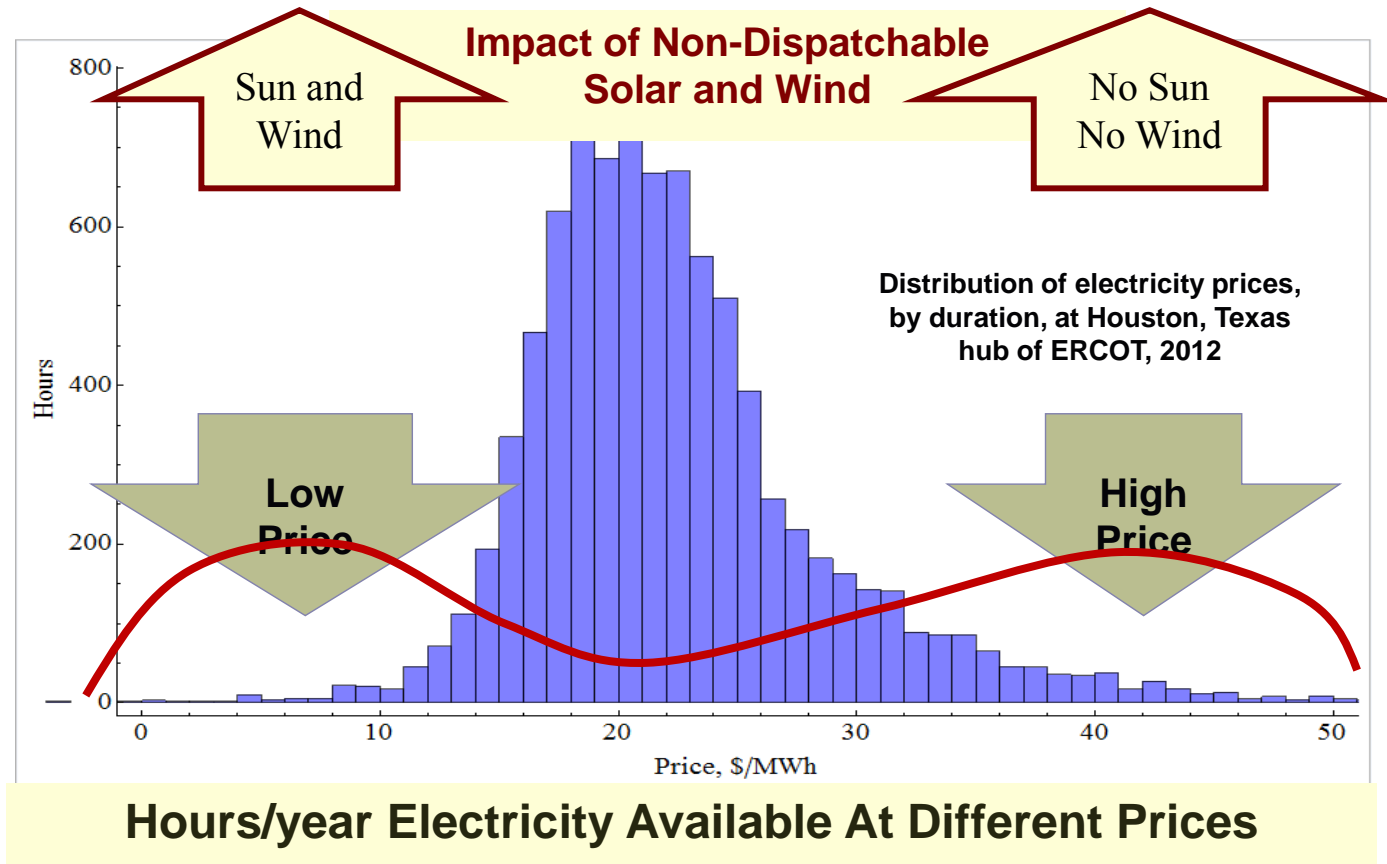


Additive manufacturing for nuclear components with complex geometry



High thermal efficiency lowers direct and indirect costs

# Challenge 2: Achieve Profitability in Renewable Intensive Markets

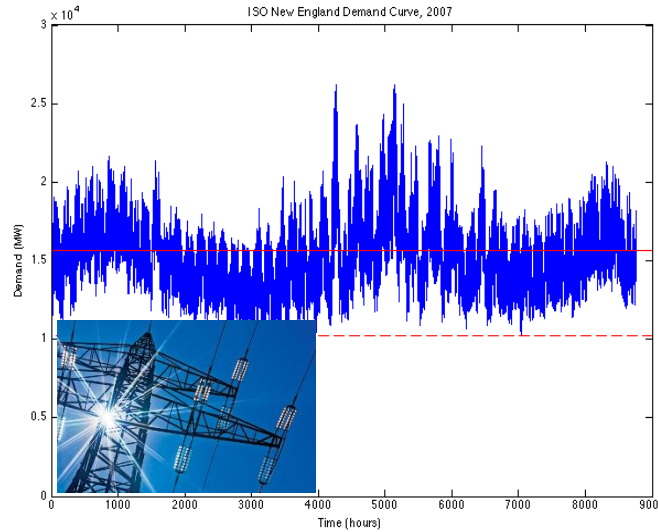


Low electricity prices erase the profits of baseload generators like nuclear power plants

# Opportunities for innovation in NPP operation modes



Couple to inexpensive energy storage



Load following



Hydrogen generation



Water desalination



Syn fuels



## Challenge 3: Enhance Safety

LWRs with traditional safety systems may incur fuel damage and significant radionuclide (Cs, I) releases during unmitigated severe accident conditions

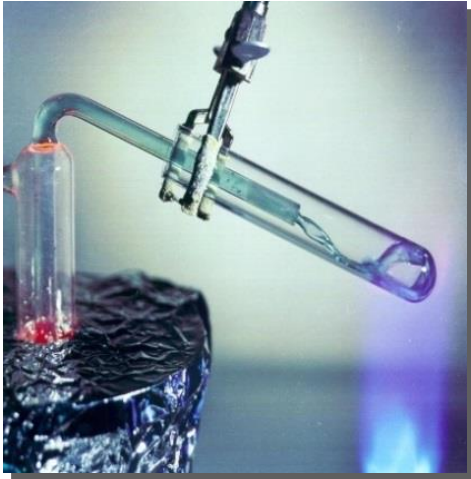


New safety goals after Fukushima:

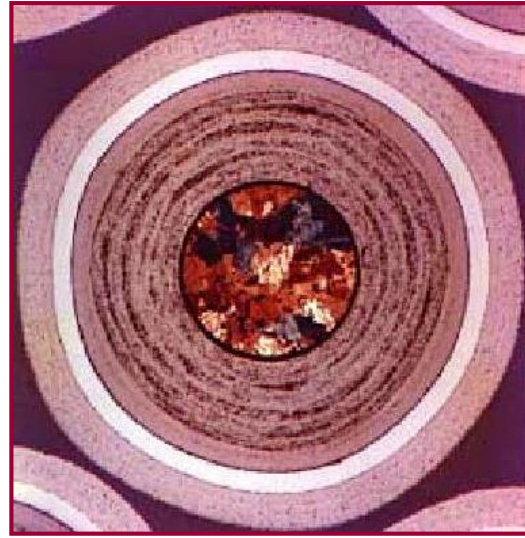
- Demonstrate passive safety with 'infinite' coping time
- Eliminate need for evacuation of locals after severe accidents



# Opportunities for innovation in NPP safety



Non-volatile, inert coolants



Accident tolerant fuels



Offshore siting

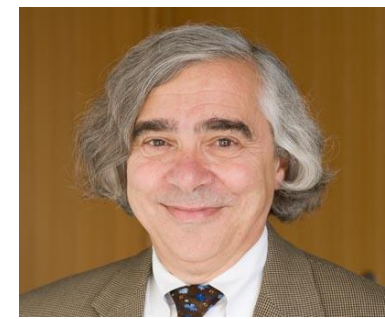


Risk-informed regulations

**WHAT  CAN DO**



Susan Hockfield  
(MIT President Emeritus)



Ernie Moniz  
(US Energy Secretary)

- Launched in 2006 by Susan Hockfield and Ernie Moniz
- Development and deployment of low-carbon energy technologies and increasing the efficiency of conventional energy technologies
- Sponsored by industry, government and the NGO sectors
- >\$600 million in member contributions
- 1/3 of MIT's faculty works with MITEI on energy and climate topics



Rafael Reif (MIT President)

“The world needs an aggressive but pragmatic transition plan to achieve a **zero-carbon global energy system**. [...] I urge everyone to join us in rising to this historic challenge.”



Bob Armstrong (MITEI Director)



Founder: Mujid Kazimi

# Center for Advanced Nuclear Energy Systems (CANES)

One of eight MITEI Low-Carbon Energy Centers (LCEC)



Director: Jacopo Buongiorno

12 full time NSE faculty, 4 research staff + 20 faculty and staff from other MIT units (e.g. NRL, MechE, DMSE)



Co-Director: John Parsons





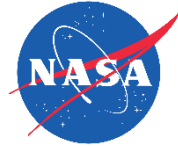
# CANES Research Volume ~\$10M/year



HITACHI



Skolkovo Institute of Science and Technology



# MISSION

We develop transformative methods, materials and technologies to make fission energy systems more:

- **Affordable**
- **Easy to deploy**
- **Safe**
- **Sustainable**



# CANES' Agenda for Nuclear Innovation

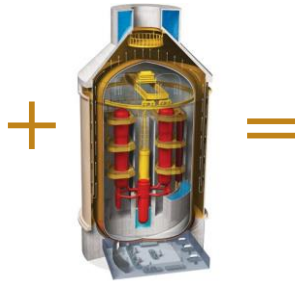
Performance Requirements	Deployment		Applications and Stakeholders
	Near Term (<15 years)	Mid Term (15-35 years)	
<b>Superior Economics</b> <ul style="list-style-type: none"> <li>Reduce overnight capital cost by <math>\geq 30\%</math></li> <li>Maintain profitability in renewable-intensive markets</li> </ul>	<b>Baseload ALWRs (with cheap storage and/or syn fuel production)</b>	<b>Liquid-salt reactors</b> <b>Offshore floating reactors</b> <b>Liquid-metal fast reactors</b> <b>High-temp gas reactors</b>	<ul style="list-style-type: none"> <li>Baseload electricity generation (power generators)</li> <li>Electrification of transportation sector (automotive industry, power generators)</li> <li>Synthetic fuel and H<sub>2</sub> production (energy companies)</li> <li>Energy-hungry businesses (manufacturing, smelters, data centers)</li> </ul>
<b>Superior Safety</b> <ul style="list-style-type: none"> <li>Demonstrate passive safety with 'infinite' coping time</li> <li>Eliminate need for evacuation of locals after severe accidents</li> <li>Adopt risk-informed regulations</li> </ul>			
<b>Superior Sustainability</b> <ul style="list-style-type: none"> <li>Dispose of spent fuel safely, securely and permanently</li> <li>Maintain strict control of fissile material throughout the fuel cycle</li> </ul>	<b>Deep boreholes disposal of spent fuel</b> <b>Regional enrich. centers; domestic fuel banks</b>	<b>Regional fuel take-back centers</b>	<ul style="list-style-type: none"> <li>High-level waste management (drilling, mining companies)</li> <li>Prevent proliferation of nuclear weapons (IAEA, governments)</li> </ul>
<b>21<sup>st</sup> Century Technologies Applied to Nuclear Plants</b>	<b>Nanotechnology</b> <b>3D printing</b> <b>Modular construction</b> <b>Hi-Fi modeling &amp; simulation</b> <b>Robotics and prognostics</b>		<ul style="list-style-type: none"> <li>Fuel and reactor component fabrication (nuclear vendors, shipbuilding companies)</li> <li>Reactor operations, maintenance and emergency response (nuclear utilities)</li> </ul>

**REACTOR CONCEPTS TO  
REDUCE THE CAPITAL  
COST AND ENHANCE THE  
SAFETY OF NPPs**

# Offshore floating nuclear power plant (OFNP)



Floating rig

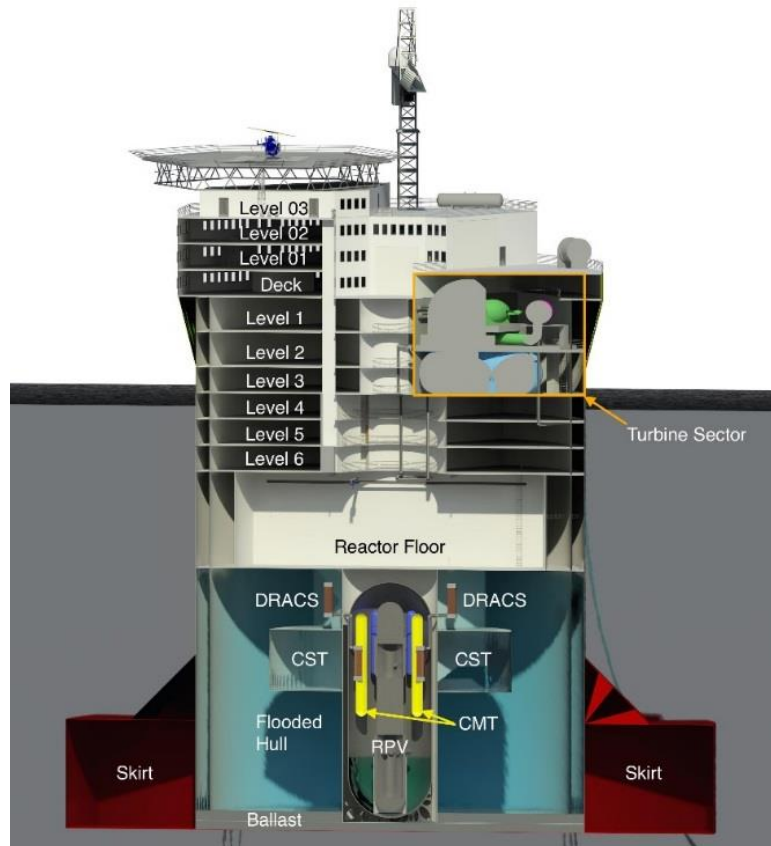


Nuclear reactor



OFNP

- Entirely built and decommissioned in a shipyard: faster and cost-effective plant construction (<36 months)
- Reduced capital cost (>90% cut in reinforced concrete)
- Transported to the site, moored 5-12 miles offshore, in relatively deep water (~100 m): insensitive to earthquakes and tsunamis
- Submarine AC cable connects to grid
- Reactor could be large LWR (1100 MWe), SMR (300 MWe) or other design
- Nuclear island underwater: ocean heat sink ensures indefinite passive decay heat removal (no Fukushima scenario)



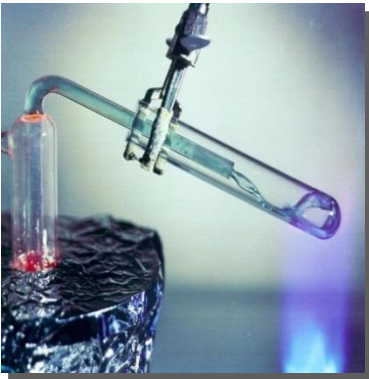
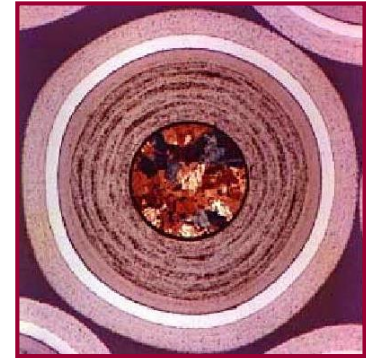
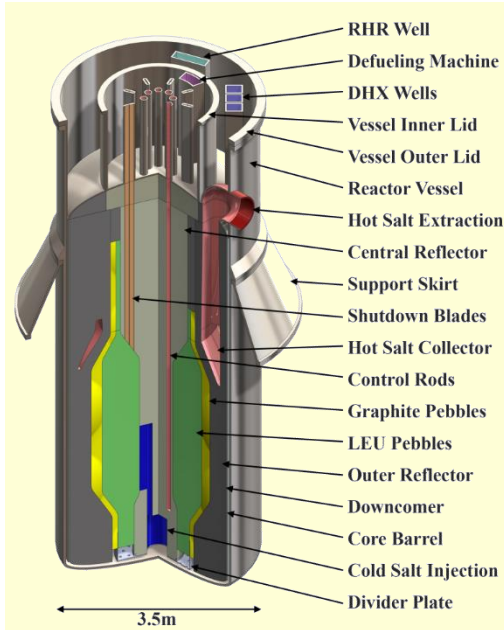
# Fluoride-Salt-Cooled High-Temperature Reactor (FHR)

**Builds upon existing technology**

**Fuel:** TRISO particle fuel, no failure up to  $\sim 1650^{\circ}\text{C}$ , strongly negative Doppler feedback

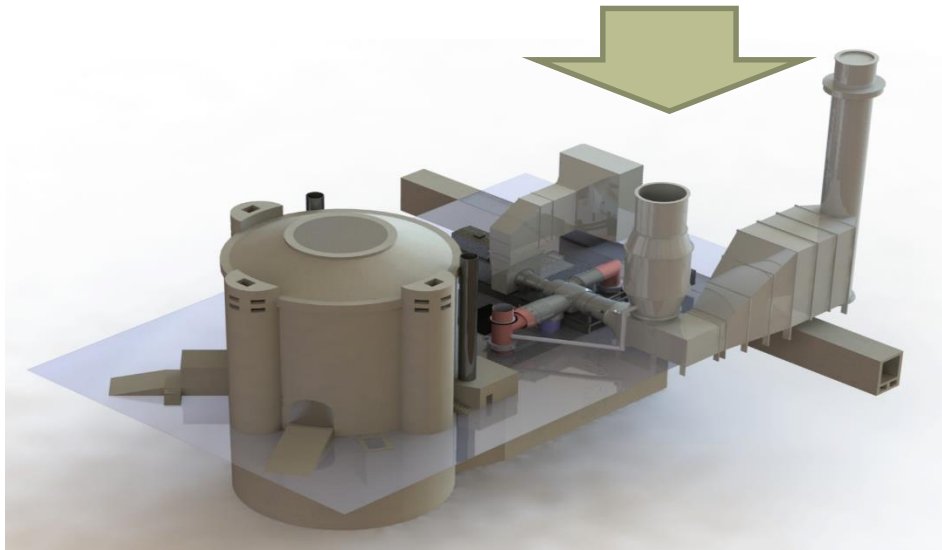
**Coolant:** FLiBe liquid salt, low-pressure, chemically inert, large margin to boiling ( $1430^{\circ}\text{C}$ ), high heat capacity, enables power density up to 10x gas-cooled reactors

**Power Cycle:** Modified natural-gas air Brayton power cycle with General Electric 7FB turbo-compressor



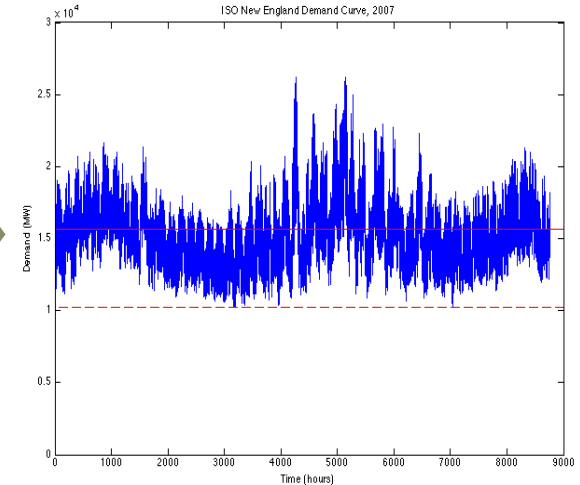
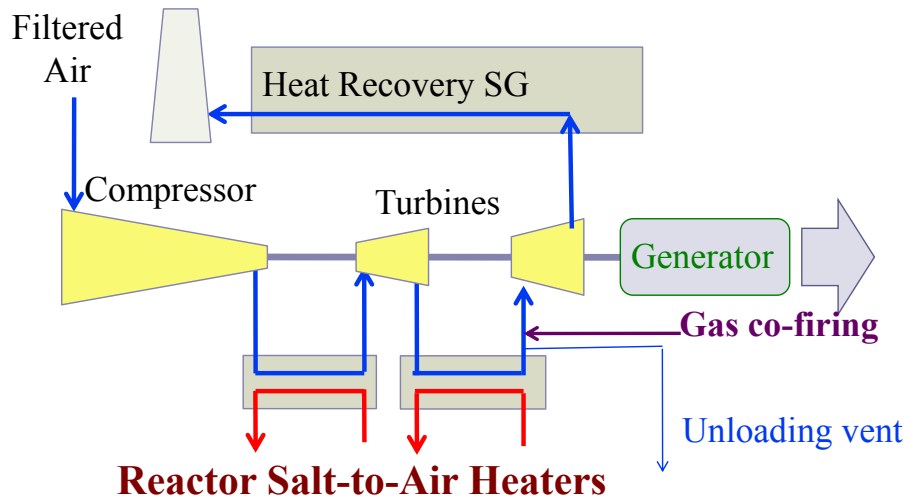
# FHR with Nuclear Air-Brayton Combined Cycle (NACC)

Stored Heat and/or Natural Gas



**Base-Load  
Reactor**

**Gas  
Turbine**



**Variable  
Electricity**

- Peak electricity with natural gas or hydrogen
- Highest efficiency conversion of NG to electricity
- Very fast response because peak power off base load
- 50 to 100% greater revenues than base-load plant

**ENERGY STORAGE AND  
ENERGY SINKS THAT COUPLE  
WELL WITH NUCLEAR PLANTS  
AND RENEWABLES**

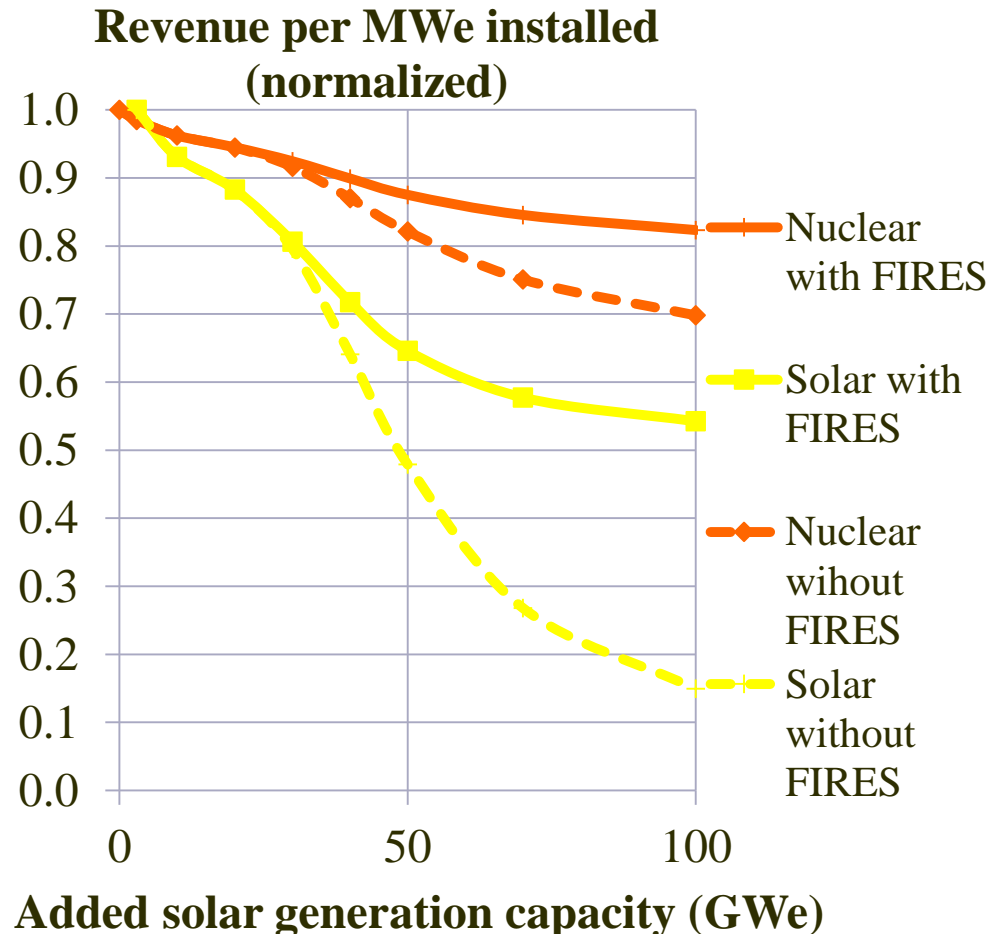


# Firebrick Resistance-heated Energy Storage (FIRES) for daily fluctuations

- Firebrick electrically heated when electricity prices are low
- Hot firebrick provides hot air to partly substitute for natural gas in industrial furnaces
- Couples well with NACC
- Expected capital cost less than \$5/kWh
- Changes electricity price curves
- Stops price collapse when high renewable generation is online
- Aids nuclear and renewables

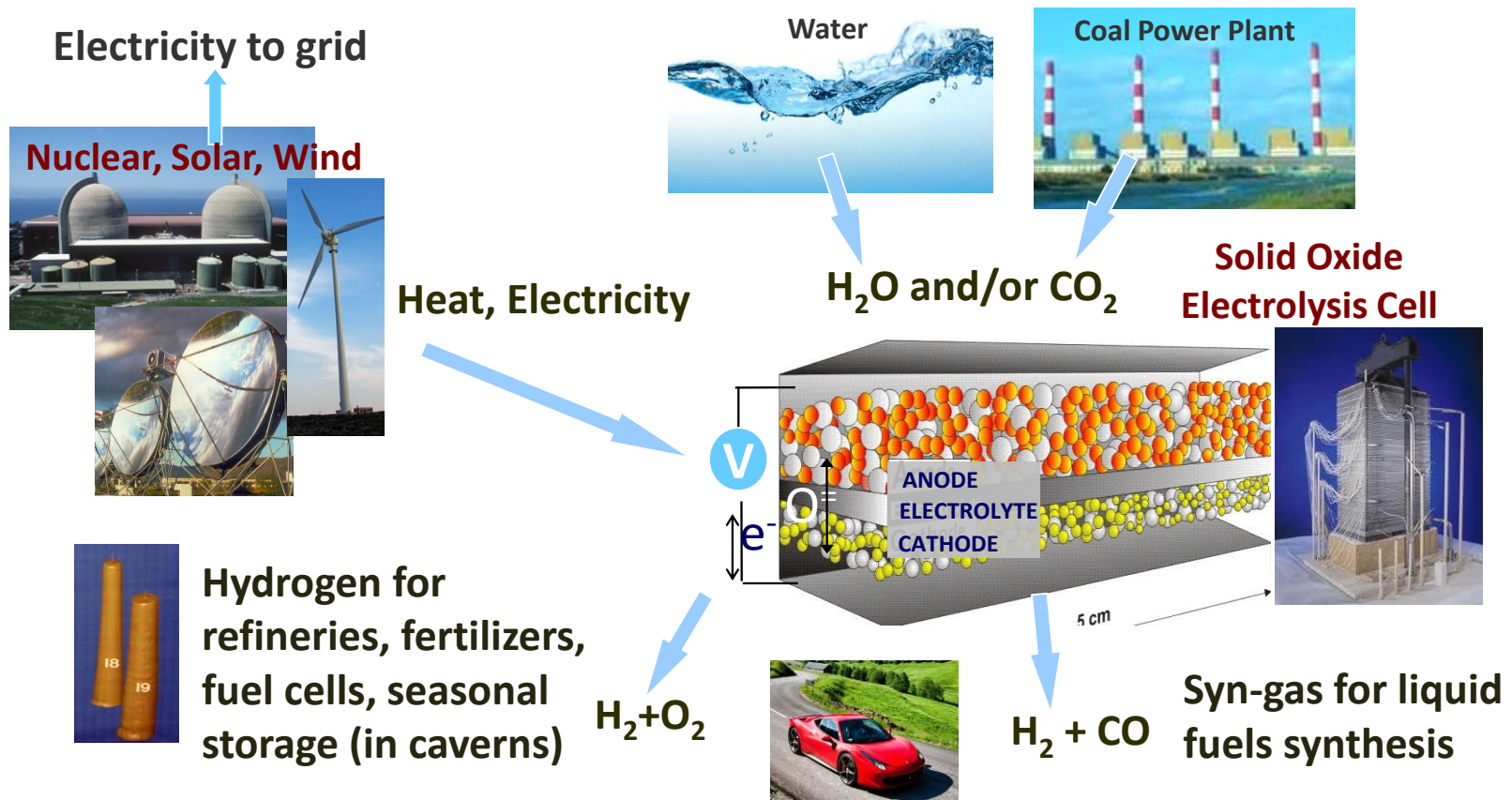


## Tokyo Electric example



# Synthetic Fuels and H<sub>2</sub> from High-Temperature Electrolyzers

- Can absorb electricity from renewables and/or nuclear plants at times of high generation and low demand
- Avoids daily electricity price collapse
- SOEC technology is at developmental stage (support by DOE/NASA)



# Navy's process to make jet fuel from seawater

- Electrolytic Cation Exchange Module (E-CEM) simultaneously extracts CO<sub>2</sub> (92% efficiency) and produces H<sub>2</sub> from seawater (no chemicals needed)
- Two-step catalytic process turns CO<sub>2</sub> and H<sub>2</sub> into jet fuel

**Electricity + Water + CO<sub>2</sub> → Fuel**



- Fuel's energy content is equal to 60-80% of electricity input
- 23,000 gal of seawater per gal of fuel
- Current cost estimate is \$6/gal
- Demonstrated at lab scale
- CO<sub>2</sub> is 140 times more concentrated in seawater, than air (100 mg/L vs 0.77 mg/L)
- Carbon-neutral jet fuel, if nuclear electricity is used + would contribute to de-acidification of oceans



**ADVANCED CROSS-CUTTING  
CAPABILITIES AND  
TECHNOLOGIES**



# Robots for Nuclear Plants



**Brokk 100**



**Pipe Inspection robot**  
(Savannah River)

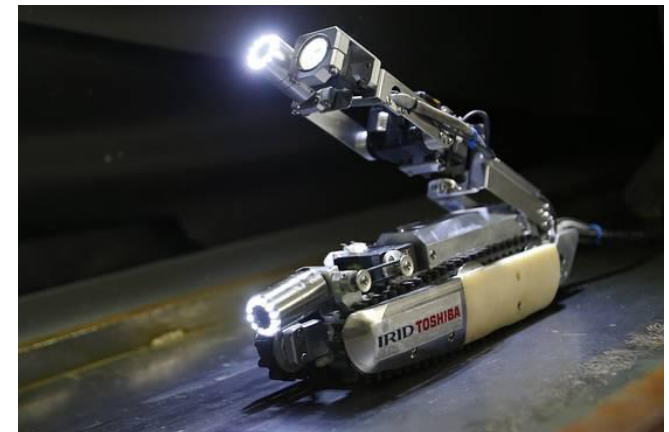


**Bolt inspection robot**  
(Westinghouse Electric Company)

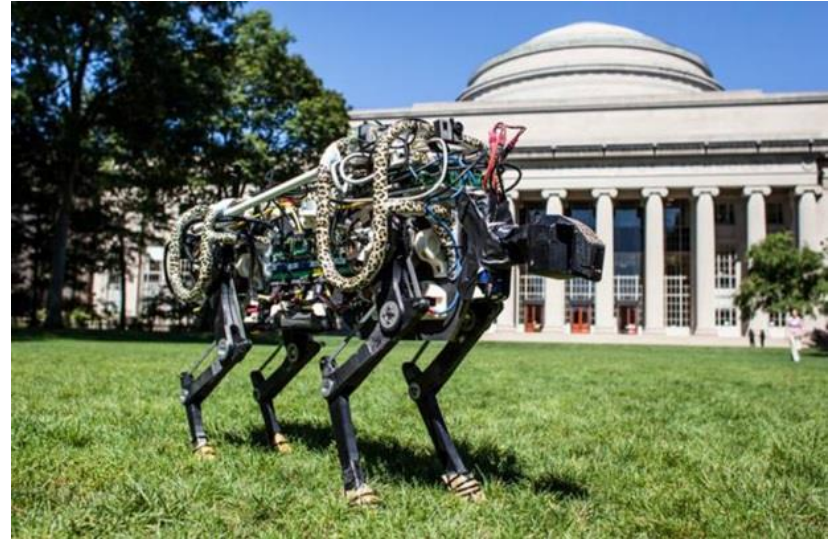
Robots currently used in NPPs:

- Specialized machines for specific tasks
- Inspection purposes
- Limited mobility
- Quasi-static position control

**Inspection robot**  
(TOSHIBA)



# Robots - The MIT Edge



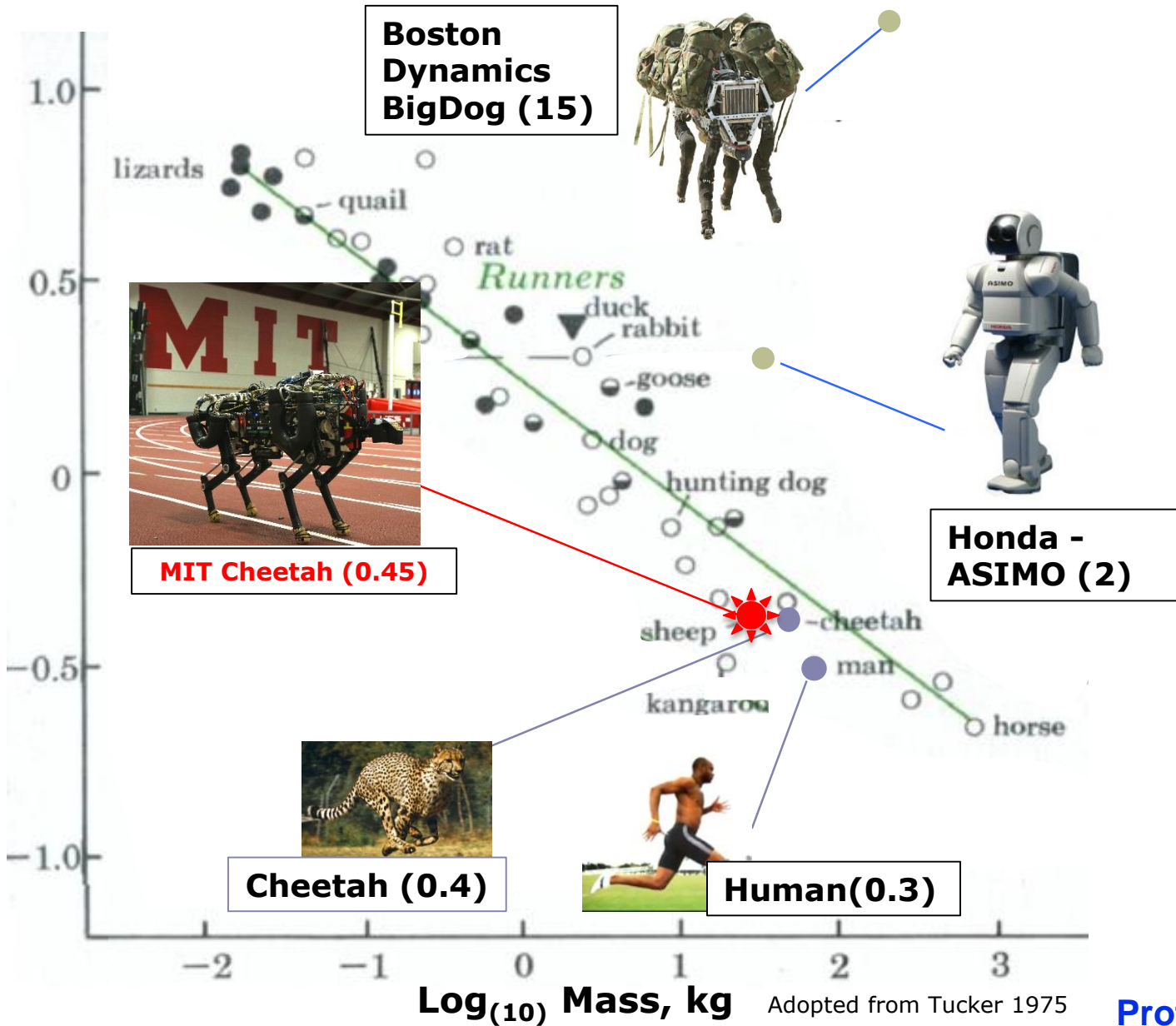
## Physical interaction is key to expanding the applications of robots in NPPs:

- Advanced legged systems can access 'hard to reach' spaces
- Beyond position controlled machine, dynamic manipulation through novel teleoperation interface with force feedback
- Routine inspection via autonomous navigation
- Replacement of security guards
- In the long-term (e.g. decommissioning) robots can be as efficient as human



# Robots - The MIT Edge (2)

Log Minimum cost of Transport,  $P/(WV)$



**Boston Dynamics BigDog (15)**



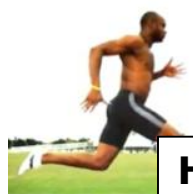
**MIT Cheetah (0.45)**



**Honda - ASIMO (2)**



**Cheetah (0.4)**



**Human(0.3)**

Adopted from Tucker 1975

Prof. S. Kim

# 3D Printing of NPP Components

Fabricate nuclear components with complex geometries without welding. Nuclear QA available from weapons program

## CFD-designed, 3D-printed components

Use of CFD to drive the design of fuel assemblies, core internals, entire components for performance optimization, not fabrication

## 3D printing of composite materials

Tailored properties for corrosion resistance and/or radiation damage resistance, e.g., get a sound bond between a HCP and BCC Zry material with large composition differences by grading the chemistry



MITe<sup>i</sup>

MIT

# Nuclear = Clean Energy

Center for Advanced Nuclear Energy  
Systems (CANES)

A MITe<sup>i</sup> Low-Carbon Energy Center



**NSE**  
Nuclear Science  
and Engineering

science : systems : society