

Creating Pull in Knowledge work

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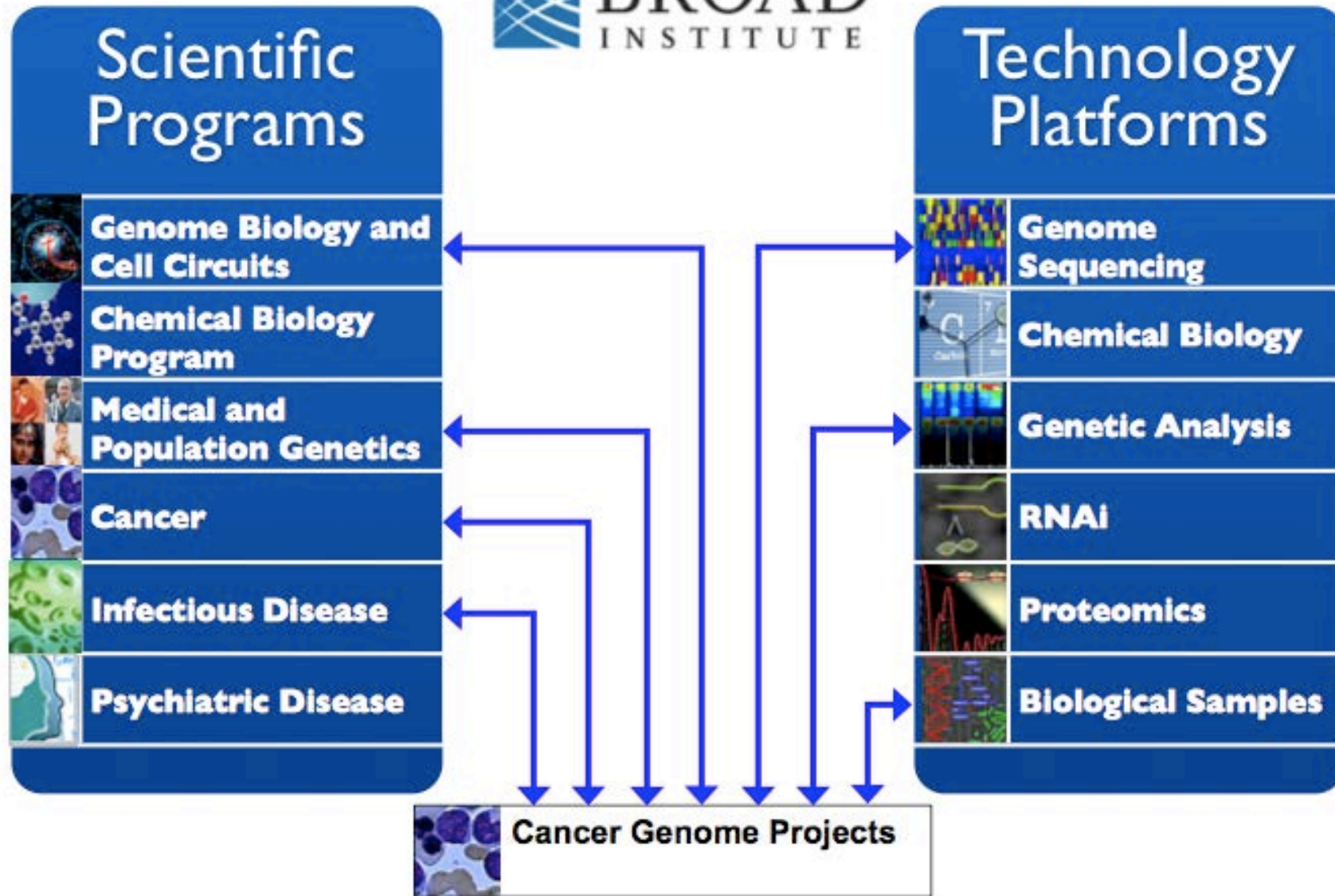


Leadership Center



Do you have too much to do?

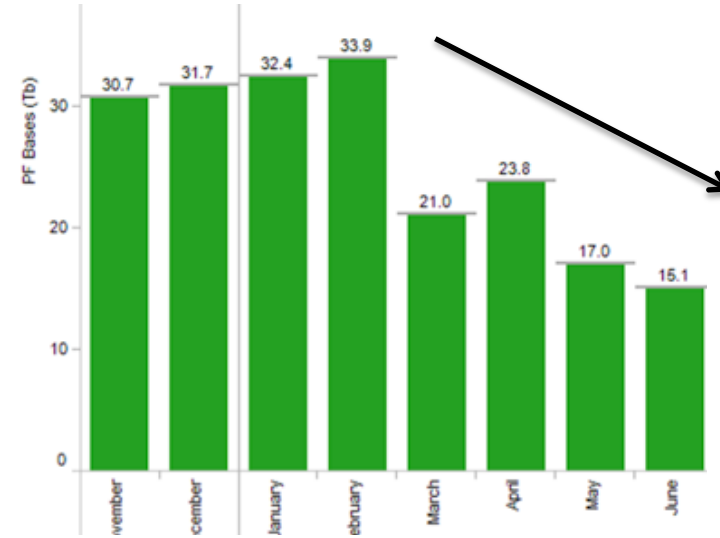
- The costs of overload are well documented.
- Overloaded organizations :
 - **are less innovative**
 - **develop fewer products**
 - **have higher turnover**
 - **are more prone to accidents and warranty problems**
- Overload is expensive, but it is ubiquitous...



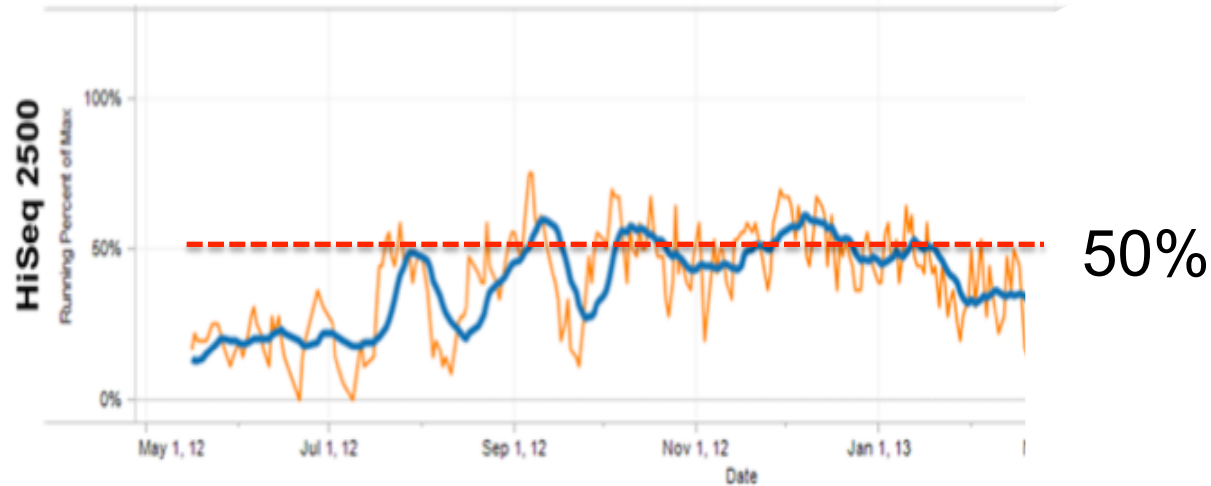
Turnaround Time

120+
days

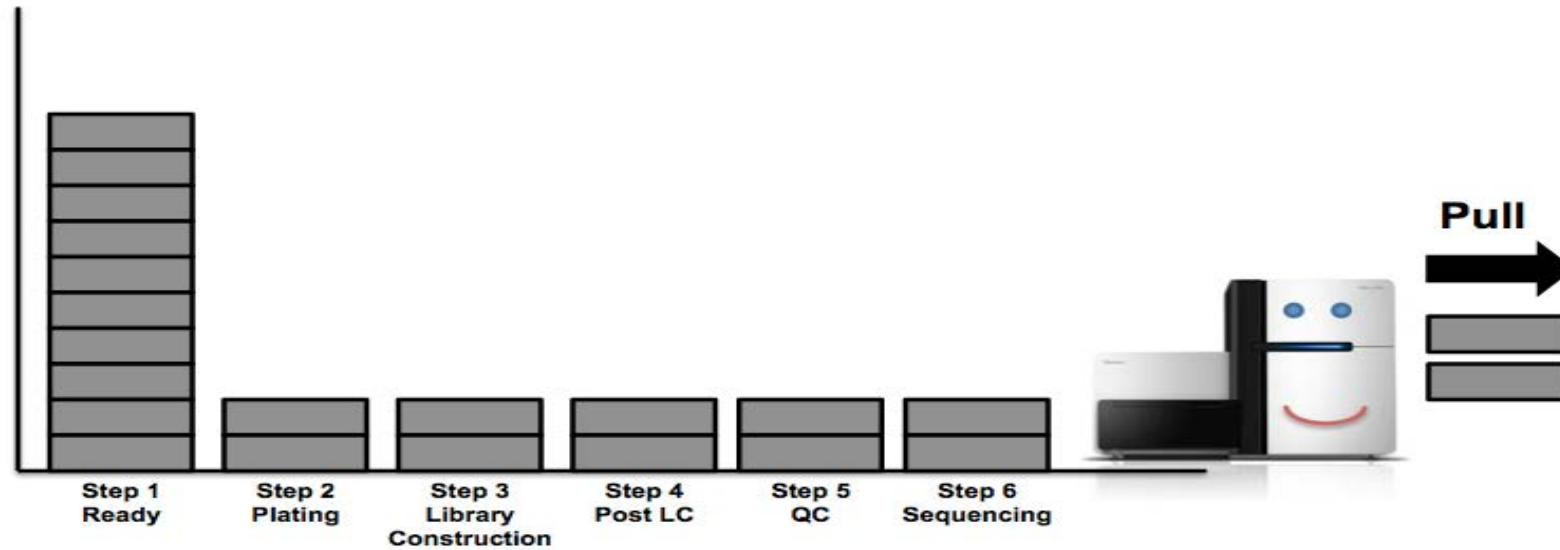
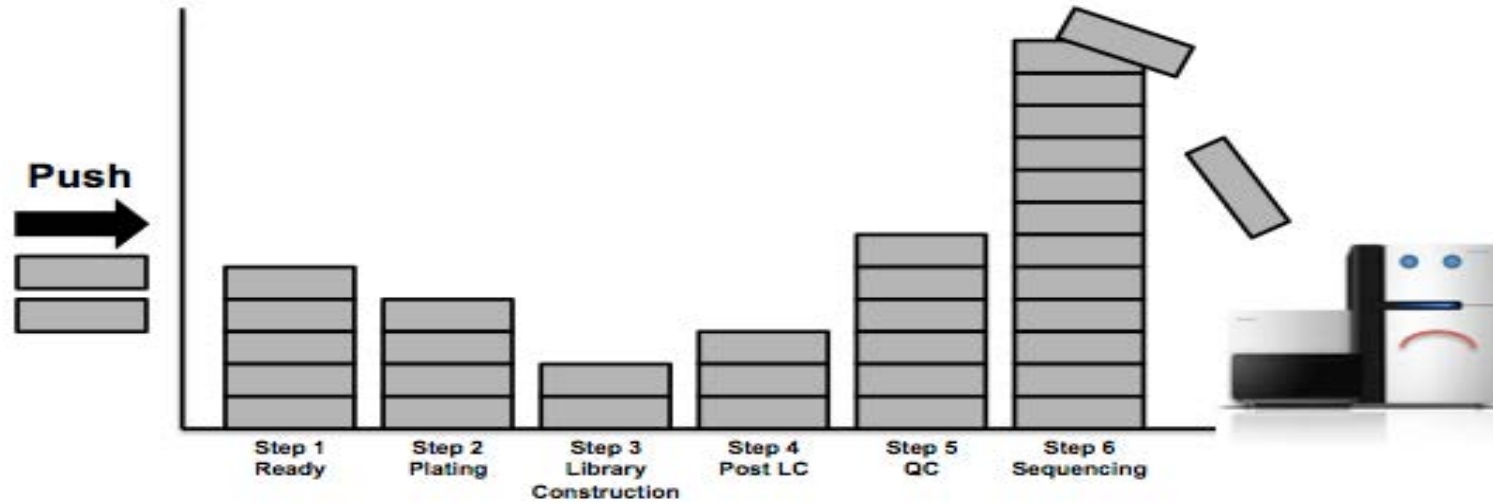
Declining Demand



Machine Utilization In

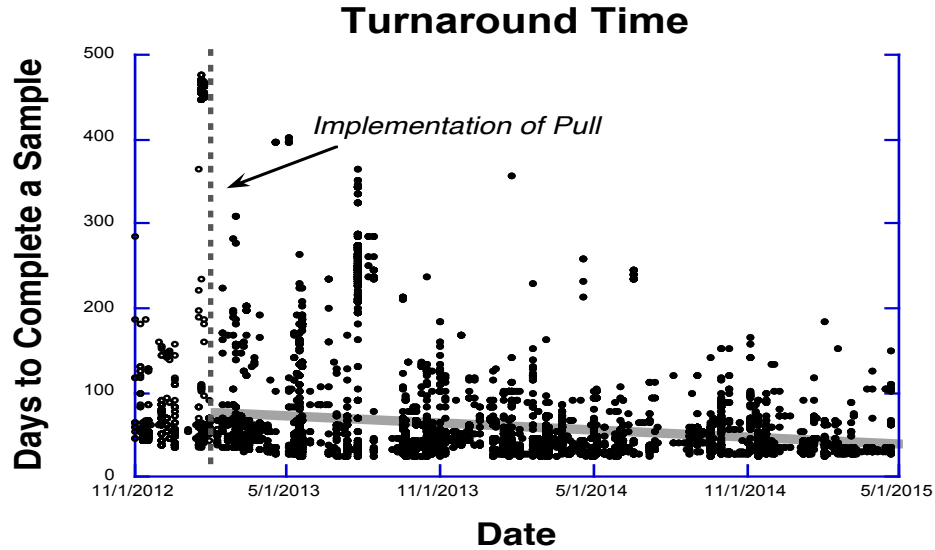


Push vs. Pull



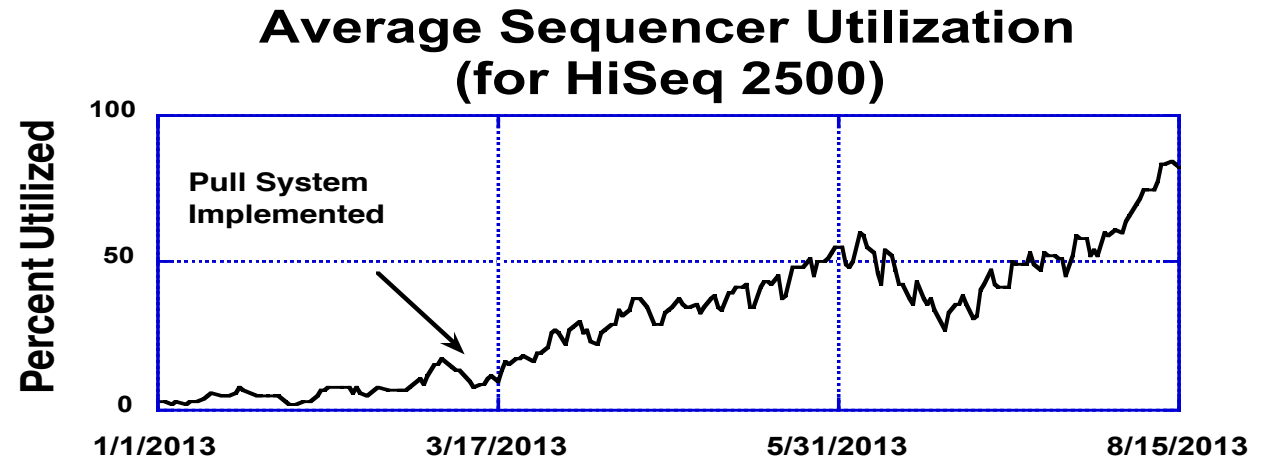
BEFORE





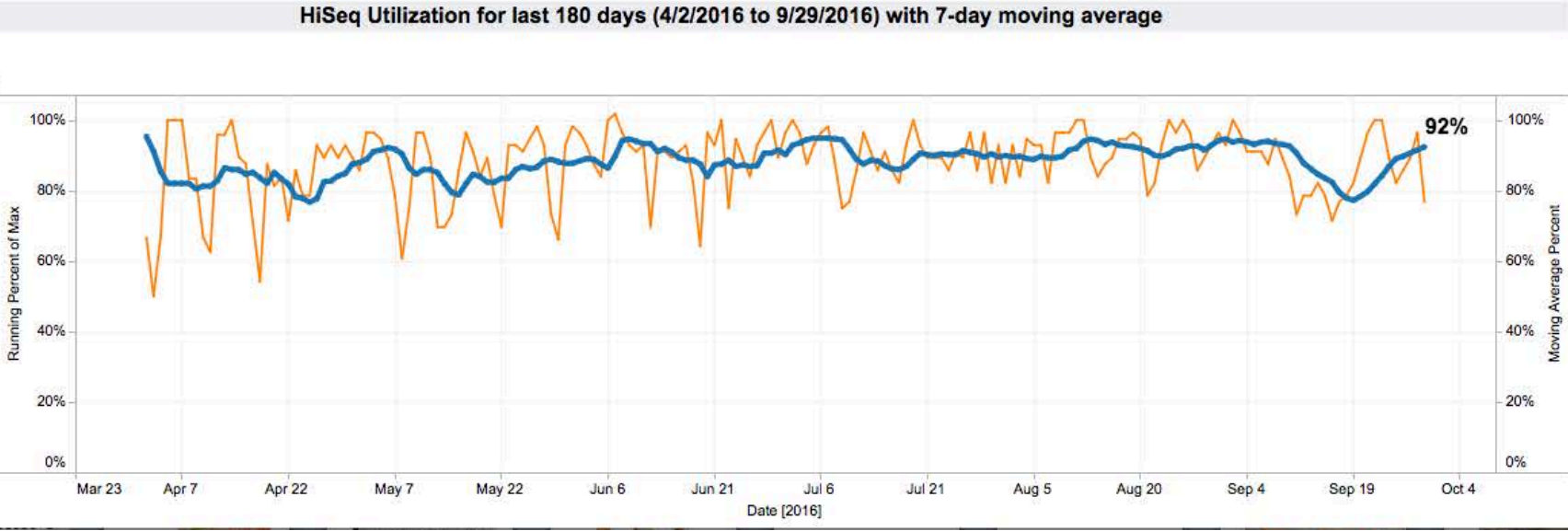
Mean turn around time has fallen by more than 50%

And the variance is *much* lower

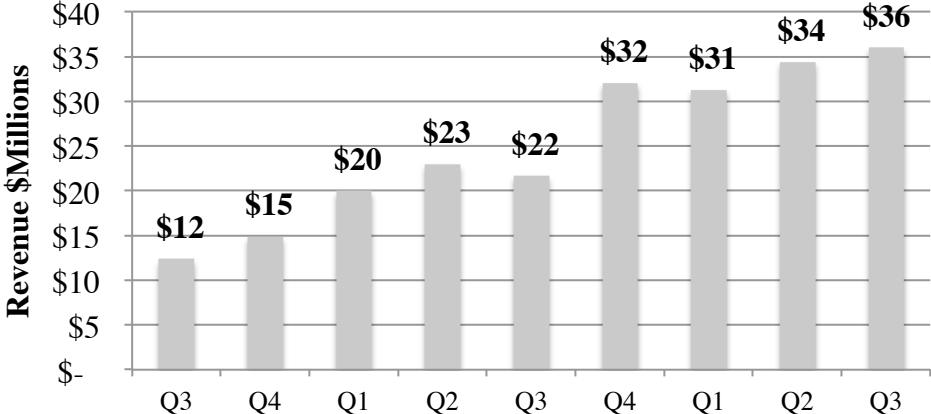


Utilization now over 90%

Business Results Follow Good Work Design



Business Growth past 2+ years



So how do you “pull” knowledge work?



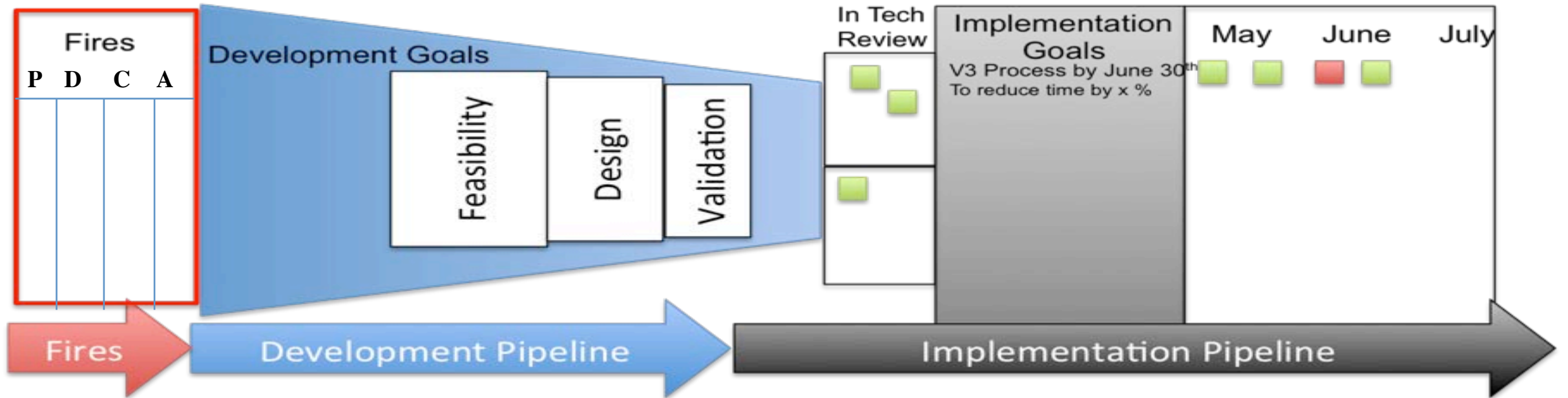
“Mental Scaffolding” and Visualization

- Recent work in psychology suggests that our understanding of abstract concepts is built on the “scaffolding” provided by physical experience (see Ackerman, Huang and Bargh)
 - Interviewers holding a cup of coffee rate job candidates as “warmer”
 - Interviewers holding a heavier clipboard rate candidates as being more “serious”
 - Touching hard objects led subjects to be more rigid in negotiation exercises
- Factories are easy (relatively speaking), because you can see the work
 - When the line stops, it’s obvious to everyone

Visual Management is “Pull” for knowledge work

Visual Activity Management System





The board:

- connects activity to intent by representing each activity as a post-it
- gives clear signals when activities are not progressing
- enforces structured problem solving
- facilitates optimal challenge by allowing the amount of work in the system to be clearly visualized and controlled





Have executed over 3,000 activities in the sequencing platform in 4 years

**Becoming the “NUMMI” of sequencing
-- ten tours per week!**

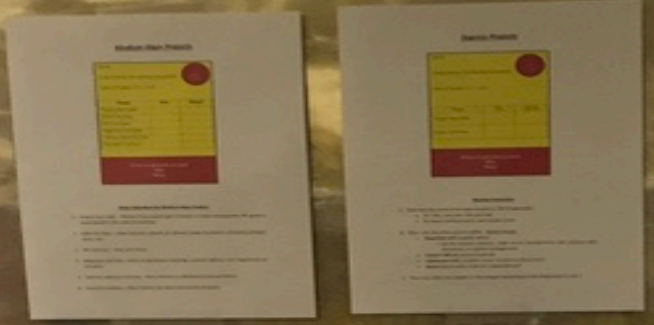
More importantly, enabling more rapid and cost-effective science on a variety of important fronts

Zika

customized work design for clinical trials for drug development (example: blood cancers)

diagnosing rare diseases in children

large scale population studies (>50,000 samples) to study the underlying mechanisms of disease in Type 2 Diabetes, Autism, Schizophrenia, Cancer





	Monday	Tuesday	Wednesday	Thursday	Friday	Weekend
8/21	3 3	MBA Slides Final	Teaching Pizza Break	3 3	3 Epic Fail meeting SD	Teaching 0-Labs
8/28	2 1	Teaching SEB	3 0	3 1.5	3 3	40 9.5/11
7/4	Vacation	3 3	3 3	3	3 Teach GMBB Bev gone	
7/11	OLP	OLP	OLP	Travel All for knowledge work	Teaching Olabs	Teaching Olabs
7/18	3 2	3 4	Vacation	Vacation	Vacation	Vacation
7/25	Catch up	Catch up	ILP speaking	3	3	

**Speeding the Search for a Cure:
Using Dynamic Work Design to Improve Genetic
Sequencing**

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**Making the Numbers? "Short Termism" and the
Puzzle of Only Occasional Disaster**

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Research suggests that an excessive focus on "managing the numbers"—delivering quarterly earnings at the expense of longer-term performance—makes it difficult for firms to make the investments necessary to build competitive advantage. "Short termism" has been blamed for everything from the decline of the U.S. automobile industry to the low penetration of technologies such as total quality management and continuous improvement. Yet a significant body of research suggests that firms that sacrifice long-term investment for management earnings are often rewarded for doing so. This paper presents a model to help reconcile the tension between these apparently contradictory perspectives, the view that if the source of long-term advantage is modeled as a stock of capability that accumulates over time, the intensity of the firm's effort to manage short-term earnings at the expense of long-term investment can have very different consequences depending on whether the firm's capability to close a critical "gapping mismatch" when the rate operates above the threshold, asymmetrically managing up or down revenue and cash flow with low long-term consequences. Below is managing earnings up to fill the firm into a vicious cycle of accelerating decline. Our results have important implications for understanding managerial incentives and the internal processes that create sustained advantage.

Keywords: capability; short-termism; system dynamics; tipping point; resource allocation
History: Received August 23, 2015; accepted April 1, 2016; by Boston Consulting Group, November 5, 2016.

Everyone who has worked with American management can testify that the need to satisfy the pension fund manager's quest for higher earnings over quarters together with the perky hor of the index, constantly pushing by management toward decisions they have to be made, if not avoided, mistakes. The danger is present when you have heard all of it in the past growing mid-sized high-tech or high-engineering firm that needs to get every available penny and investment (Dunbar 2010, p. 237).

1. Introduction

There is little doubt that the desire for smooth, reliable earnings has a significant effect on managerial behavior. A large-scale qualitative study of CEOs and CFOs by Coughlan et al. (2010) reports that 79% of the managers surveyed admit to foregoing some long-term value in favor of smoother earnings, and even the most causal visit to a publicly traded company during a period of lower-than-expected earnings reveals the lengths to which managers will go to "meet their numbers," often doing anything from hoarding travel

to curving investment projects and delaying maintenance. Similarly, several studies suggest that managers frequently sacrifice (at least some) long-term investments in response to pressure from the capital markets (Barney 1993; Brier et al. 2010; Healy and Wahlen 2009; Jensen 2007, 2010). Healy and Wahlen (2009) have further suggested that firms going through significant technological transitions face particularly intense pressure from analysts, causing them to reduce capital investment and investment in R&D.

The ubiquity of such practices has led to the concern that an excessive focus on the short term not only shapes managerial behavior but may also negatively impact firm performance. Commenting on the near meltdowns of the U.S. financial system in 2008, William Dowd, a former head of the Securities and Exchange Commission, said, "The excessive focus by too many corporations on achieving short-term results... certainly is one of the root causes for some of the problems we face today (Ramamoorti 2009)." Dowd does not state to his view, both problems and possible are fixed of highlighting the "hysteresis of quarterly

The Most Underrated Skill in Management

There are few management skills more powerful than the discipline of clearly articulating the problem you seek to solve before jumping into action.

BY NELSON P. REPENNING, DON KIEFFER, AND TODD ASTOR

THE LEADING QUESTION
How can executives lead organizational change more effectively?

FINDINGS
• Articulate a clear statement of the problem you are trying to solve before instituting changes.
• Break big problems into a series of smaller ones that can each be tackled quickly.
• Follow a structured approach to problem-solving using the AI-EI-RI-PI model developed by Toyota Motor Corp.

IT'S HARD to pick up a current business publication without reading about the imperative to change. The world, this line of argument suggests, is evolving at an ever-faster rate, and organizations that do not adapt will be left behind. Left silent in these arguments is which organizations will drive that change and how they will do it. Academic research suggests that the ability to incorporate new ideas and technologies into existing ways of doing things plays a big role in separating leaders from the rest of the pack,¹ and studies clearly show that it is easier to manage a sequence of bite-sized changes than one huge reorganization or change initiative.² But, while many organizations strive for continuous change and learning, few actually achieve those goals on a regular basis.³ Two of the authors have studied and tried to make change for more than two decades, but it was a frustrating meeting that opened our eyes to one of the keys to leading the pack rather than constantly trying to catch up.

In the late 1990s, one of the authors, Don Kieffer, was ready to launch a big change initiative: implementing the Toyota production system in one of Harley-Davidson Inc.'s engine plants. He hired a seasoned consultant, Hajime Oba, to help. On the appointed day, Mr. Oba arrived, took a tour of the plant, and then returned to Don's office, where Don started asking questions: When do we start? What kind of results should I expect? How much is it going to cost me? But, Mr. Oba wouldn't answer those questions. Instead he responded repeatedly with one of his own: "Mr. Kieffer, what problem are you trying to solve?" Don was perplexed. He was ready to spend money and he had one of the world's experts on the Toyota production system in his office, but the expert (Mr. Oba) wouldn't tell Don how to get started.

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Viewpoint: Designing Effective Work in Dynamic Medical Environments

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AGILE FOR EVERYONE ELSE: USING TRIGGERS AND CHECKS TO CREATE AGILITY OUTSIDE OF SOFTWARE DEVELOPMENT

James Repenning, Don Kieffer, and Nelson Repenning

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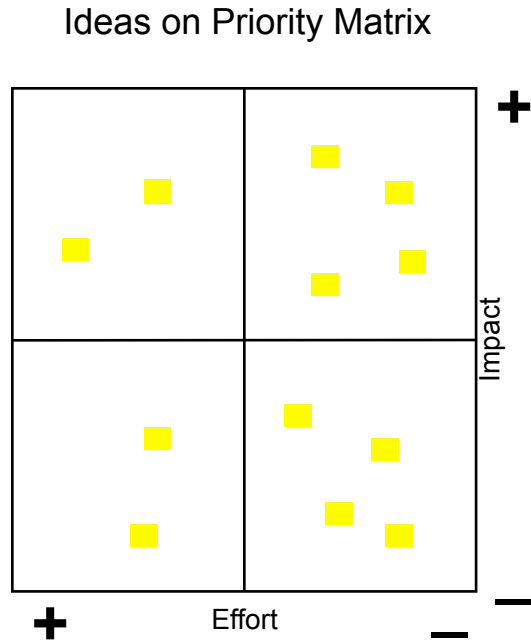
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Getting Started



Agreed and Prioritized

